

Instruction Manual

SL2KW SERIES

High Voltage Power Supply

MODEL :
SERIAL# :
DATE :

**SPELLMAN
HIGH VOLTAGE ELECTRONICS
CORPORATION**

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- **VERY COMPACT AND LIGHTWEIGHT**
- **LOW EMI AND RFI**
- **VOLTAGE RANGE FROM 500V TO 50KV**
- **REVERSIBLE POLARITY STANDARD UP TO 8KV**
- **SYSTEM STATUS INDICATORS**
- **EXTENSIVE ANALOG AND DIGITAL INTERFACE**
- **ARC QUENCH/ARC COUNT/ARC TRIP**
- **OEM CUSTOMIZATION AVAILABLE**

www.spellmanhv.com/manuals/SL2KW

Spellman's SL2KW Series of 2kW high voltage power supplies are designed to meet uncompromising performance standards in a minimum of space. Their circuitry includes a resonant high frequency inverter with proprietary control which provides fault-free operation in extreme transient and arcing environments with greater than 85% efficiency. These full featured supplies are available in a wide range of outputs with many options.

TYPICAL APPLICATIONS

- Semiconductor Manufacturing
- Electrostatics
- E-Beam Systems
- Capacitor Charging
- CPT/CRT Testing
- Hipot Testing
- General Laboratory
- CW Lasers

OPTIONS

See page 3 for options and descriptions

SPECIFICATIONS

Status Indicators:

Voltage and Current Control Mode, Interlock Open and Closed, High Voltage Inhibit, Overcurrent and Overvoltage, Arc, Regulation Error, Overtemperature.

Input:

Standard: 208Vac \pm 10%, 50/60Hz., three phase
Optional: 220Vac \pm 10%, 50/60Hz., single phase

Output:

Models available from 0.5kV to 50kV. Each model is available in positive, negative or reversible polarity output.

Front Panel Controls:

Voltage and current are continuously adjustable by ten-turn potentiometers with lockable counting dials, ON/OFF circuit breaker/lamp, high voltage ON switch/indicator and high voltage OFF switch/indicator.

Voltage Regulation:

Load: 0.005% of maximum voltage +500mV for full load change.
Line: \pm 0.005% of full voltage +500mV over specified input range

Current Regulation:

Load: 0.01% of maximum current \pm 100 μ A for full voltage change.
Line: \pm 0.005% of maximum current for a \pm 10% input line change.

Ripple:

0.1% p-p +1Vrms, three phase line input
0.3% p-p +1Vrms, single phase line input

Temperature Coefficient:

100ppm/ $^{\circ}$ C voltage or current regulated. Higher stability is available on special order.

Environmental:

Temperature Range:
Operating: 0 $^{\circ}$ C to 50 $^{\circ}$ C.
Storage: -40 $^{\circ}$ C to 85 $^{\circ}$ C.
Humidity:
10 to 90% relative humidity, non-condensing

Stability:

100ppm/hour after 1/2 hour warm-up for both voltage and current regulation.

Metering:

Digital voltage and current meters, 3 $\frac{1}{2}$ digit \pm 1 least significant digit.

Output Cable:

10' (3.3m) of shielded high voltage cable removable at the rear panel.

AC Line Input Cable:

3-conductor, 12AWG, 6' (1.83m) cable permanently attached to unit.

Dimensions:

3 $\frac{1}{2}$ "H(2U) x 19"W x 19"D
(8.9cm x 48.3cm x 48.3cm).

Weight:

17 to 26lbs (7.7 to 11.8kg) depending on model.

Regulatory Approvals:

Compliant to 2004/108/EC, the EMC Directive and 2006/95/EC, the Low Voltage Directive.

SL2KW SELECTION TABLE

MAXIMUM RATING		MODEL NUMBER
kV	mA	
0.5	4000	SL0.5PN2000
1	2000	SL1PN2000
2	1000	SL2PN2000
3	666	SL3PN2000
6	333	SL6PN2000
8	250	SL8PN2000
10	200	SL10*2000
15	133	SL15*2000
20	100	SL20*2000
30	66.6	SL30*2000
40	50	SL40*2000
50	40	SL50*2000

*Specify "P" for positive polarity or "N" for negative polarity or "PN" for reversible polarity

SL2KW 25 PIN D CONNECTOR

TB1	SIGNAL	SIGNAL PARAMETERS
1	Power Supply Common	Signal Ground
2	External Inhibit	Ground=Inhibit, Open=HV On
3	External Interlock	+15V at Open, <15mA at Closed
4	External Interlock Return	Return for Interlock
5	Current Monitor	0 to 10V=0 to 100% Rated Output
6	kV Test Point	0 to 10V=0 to 100% Rated Output
7	+10Vdc Reference	+10Vdc, 1mA Max
8	Remote Current Program In	0 to 10V=0 to 100% Rated Output
9	Local Current Program Out	Front Panel Program Voltage
10	Remote Voltage Program In	0 to 10V=0 to 100% Rated Output
11	Local Voltage Program Out	Front Panel Program Voltage
12	EFR Common	External Fault Relay
13	EFR-NC	30V @ 2A Maximum
14	Local HV Off Out	+15V at Open, <25mA at Closed
15	HV Off	Connect to HV OFF for FP Operation
16	Remote HV On	+15V, 10mA Max=HV Off
17	Remote HV Off Indicator	0=HV On, +15V, 10mA Max=HV Off
18	Remote HV On Indicator	0=HV Off, +15V, 10mA Max=HV On
19	Remote Voltage Mode	
20	Remote Current Mode	Open Collector 50V Max, 10mA Max
21	Remote Power Mode	On=Active
22	Remote PS Fault	0=Fault, +15V, 0.1mA Max=No Fault
23	+15V Output	+15V, 100mA Max
24	Power Supply Common	Signal Ground
25	Shield Return	Chassis Ground

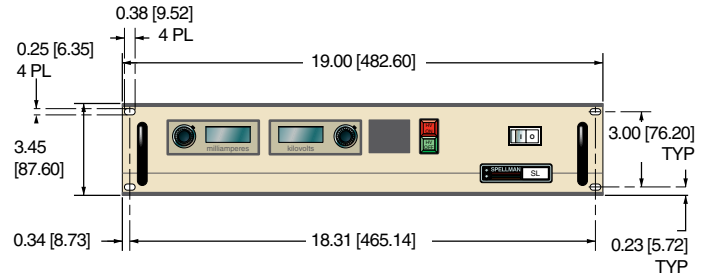
How To Order:

Sample model number: SL20PN2000/NSS/DPM4
 SL2KW Series unit, 20kV maximum output voltage, reversible polarity output, 2000 watts, no slow start, 4.5 digit panel meters

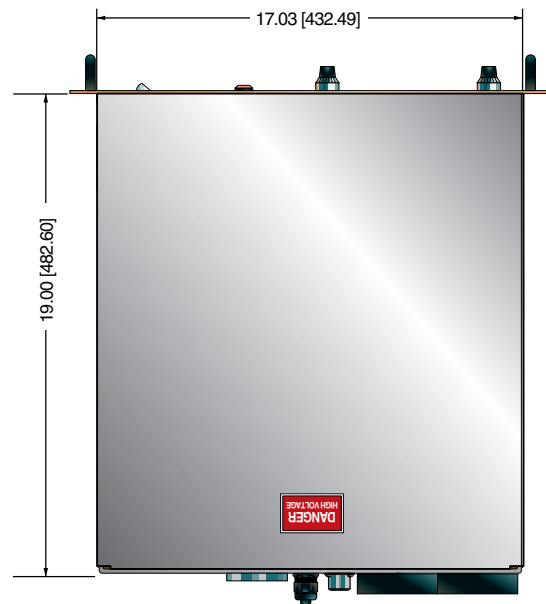
There may be some restrictions on multiple option combinations. Please contact our Sales department for more details.

DIMENSIONS: in.[mm]

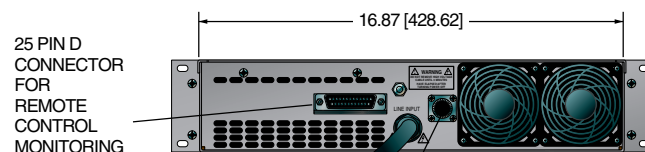
FRONT VIEW



TOP VIEW



BACK VIEW



MATING CONNECTOR AND 10ft. OF HIGH VOLTAGE CABLE SUPPLIED WITH UNIT



SL2KW SERIES OPTIONS

- AOL** *Adjustable Overload Trip*
A control board jumper is moved to make the power supply shut down if it ever operates in current mode. This allows the user to set the current programming level as a trip point that will turn the power supply off with an Over Current fault if it ever tries to operate in Current Mode.
- AT** *Arc Trip*
A control board jumper is moved such that the first arc sensed will shut the power supply off with an ARC fault.
- BPM** *Bipolar Master*
- BPS** *Bipolar Slave*
This option configures two identical but opposite polarity units to function as a single tracking bipolar supply. The voltage feedback of the master (positive unit) is provided to the voltage programming input of the slave (negative unit).
- CMS** *Current Mode Select*
A front panel switch is provided to allow the power supply to either regulate in current mode or create an over current fault when operated in current mode, which will shut down the supply. This is basically a switch selectable AOL option.
- DPM4** *Digital Panel Meter, 4.5 digits*
The standard 3.5 digit front panel meters are replaced with 4.5 digit panel meters.
- FCV** *Fine Control Voltage*
This option adds a second potentiometer to the front panel of the unit. This allows for a finer local adjustment of the output voltage setting.
- IO** *Instant On*
A jumper is placed between TB1-15 and TB1-16 on the rear panel, causing the power supply to automatically toggle into HV ON when ever the line voltage is applied.
- LL(X)** *Lead Length*
Extra long high voltage output cable. 20, 40, 60 and 100 feet are standard lengths. Non standard lengths can be custom ordered.
- NAD** *No Arc Detect*
This option removes the arc intervention circuitry from the power supply. Care must be exercised when using this option as damage to the HV multiplier could occur.
- NSS** *No Slow Start*
The standard 6 second long linear ramp of output voltage is removed allowing the high voltage to "step" to its set point when enabled.
- PN** *Positive/Negative*
Reversible polarity option. Units that are not inherently reversible by design (10kV to 50kV) can have their output polarity reversed by the process of exchanging the high voltage multiplier section.
- RFR** *Remote Fault Reset*
This option provides the ability to reset any power supply faults that might occur via toggling a signal on the rear panel interface.
- ROV** *Remote Over Voltage*
The programming signal for the over voltage comparator circuit is made available to the customer remotely, allowing the power supply to be set to trip the OVP circuit anywhere from 0 -110% of rated output voltage.
- SL** *Slides*
Industry standard rack mounted slides are installed on the power supply.
- SS(X)** *Slow Start(X)*
The standard slow start is modified to provide a time of (X) seconds. Time frames of 0.1 seconds to 120 seconds can be accommodated.

There may be some restrictions on multiple option combinations. Please contact our Sales department for more details.

IMPORTANT SAFETY PRECAUTIONS

SAFETY

THIS POWER SUPPLY GENERATES VOLTAGES THAT ARE DANGEROUS AND MAY BE FATAL.
OBSERVE EXTREME CAUTION WHEN WORKING WITH THIS EQUIPMENT.

High voltage power supplies must always be grounded.

Do not touch connections unless the equipment is off and the Capacitance of both the load and power supply is discharged.

Allow five minutes for discharge of internal capacitance of the power supply.

Do not ground yourself or work under wet or damp conditions.

SERVICING SAFETY

Maintenance may require removing the instrument cover with the power on.

Servicing should be done by qualified personnel aware of the electrical hazards.

WARNING note in the text call attention to hazards in operation of these units that could lead to possible injury or death.

CAUTION notes in the text indicate procedures to be followed to avoid possible damage to equipment.

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WICHTIGE SICHERHEITSHINWEISE

SICHERHEIT

DIESES HOCHSPANNUNGSNETZTEIL ERZEUGT LEBENSGEFÄHRLICHE HOCHSPANNUNG.
SEIN SIE SEHR VORSICHTIG BEI DER ARBEIT MIT DIESEM GERÄT.

Das Hochspannungsnetzteil muß immer geerdet sein.

Berühren Sie die Stecker des Netzteiles nur, wenn das Gerät ausgeschaltet ist und die elektrischen Kapazitäten des Netzteiles und der angeschlossenen Last entladen sind.

Die internen Kapazitäten des Hochspannungsnetzteiles benötigen ca. 5 Minuten, um sich zu entladen.

Erden Sie sich nicht, und arbeiten Sie nicht in feuchter oder nasser Umgebung.

SERVICESICHERHEIT

Notwendige Reparaturen können es erforderlich machen, den Gehäusedeckel während des Betriebes zu entfernen.

Reparaturen dürfen nur von qualifiziertem, eingewiesenem Personal ausgeführt werden.

“WARNING” im folgenden Text weist auf gefährliche Operationen hin, die zu Verletzungen oder zum Tod führen können.

“CAUTION” im folgenden Text weist auf Prozeduren hin, die genauestens befolgt werden müssen, um eventuelle Beschädigungen des Gerätes zu vermeiden.

PRECAUTIONS IMPORTANTES POUR VOTRE SECURITE

CONSIGNES DE SÉCURITÉ

CETTE ALIMENTATION GÉNÈRE DES TENSIONS QUI SONT DANGEUREUSES ET PEUVENT ÊTRE FATALES.
SOYEZ EXTRÊMEMENT VIGILANTS LORSQUE VOUS UTILISEZ CET ÉQUIPEMENT.

Les alimentations haute tension doivent toujours être mises à la masse.

Ne touchez pas les connectiques sans que l'équipement soit éteint et que la capacité à la fois de la charge et de l'alimentation soient déchargées.

Prévoyez 5 minutes pour la décharge de la capacité interne de l'alimentation.

Ne vous mettez pas à la masse, ou ne travaillez pas sous conditions mouillées ou humides.

CONSIGNES DE SÉCURITÉ EN CAS DE REPARATION

La maintenance peut nécessiter l'enlèvement du couvercle lorsque l'alimentation est encore allumée.

Les réparations doivent être effectuées par une personne qualifiée et connaissant les risques électriques.

Dans le manuel, les notes marquées « **WARNING** » attire l'attention sur les risques lors de la manipulation de ces équipements, qui peuvent entraîner de possibles blessures voire la mort.

Dans le manuel, les notes marquées « **CAUTION** » indiquent les procédures qui doivent être suivies afin d'éviter d'éventuels dommages sur l'équipement.

IMPORTANTI PRECAUZIONI DI SICUREZZA

SICUREZZA

QUESTO ALIMENTATORE GENERA TENSIONI CHE SONO PERICOLOSE E POTREBBERO ESSERE MORTALI.
PONI ESTREMA CAUTELA QUANDO OPERI CON QUESTO APPARECCHIO.

- Gli alimentatori ad alta tensione devono sempre essere collegati ad un impianto di terra.
- Non toccare le connessioni a meno che l'apparecchio sia stato spento e la capacità interna del carico e dell'alimentatore stesso siano scariche.
- Attendere cinque minuti per permettere la scarica della capacità interna dell'alimentatore ad alta tensione.
- Non mettere a terra il proprio corpo oppure operare in ambienti bagnati o saturi d'umidità.

SICUREZZA NELLA MANUTENZIONE.

- Manutenzione potrebbe essere richiesta, rimuovendo la copertura con apparecchio acceso.
- La manutenzione deve essere svolta da personale qualificato, coscio dei rischi elettrici.
- Attenzione alle **AVVERTENZE** contenute nel manuale, che richiamano all'attenzione ai rischi quando si opera con tali unità e che potrebbero causare possibili ferite o morte.
- Le note di **CAUTELA** contenute nel manuale, indicano le procedure da seguire per evitare possibili danni all'apparecchio.

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Chapter 1

INTRODUCTION

1.1 Description Of The SL2KW Series

The SL Series of high voltage power supplies provides very well regulated, low ripple high voltage in a highly efficient, compact design. The improvements in size and performance over traditionally designed high voltage power supplies are due to the resonant topology and unique control circuitry of the SL design. A proprietary control system maintains high frequency over the operating output range. The combination of proprietary control system and proprietary protection circuitry enables the supplies to operate under arcing and extreme transient conditions without damage or interruptions.

The DC output voltage and current are continuously adjustable from zero to the maximum rating via two front panel ten-turn locking potentiometers.

Custom designed units to meet special needs are also available.

1.2 Standard Features

The SL Series incorporates several standard features designed to optimize user satisfaction and safety.

- **SLOW START:** This feature provides a gradual increase in high voltage until the preset operating point is reached. The slow start time is factory set for 6 seconds. Other slow start times are available as an option.
- **ARC DETECT / ARC QUENCH / ARC COUNT:** These features allow the user to tailor the power supply to meet specific needs in dynamic load applications. If an arc occurs, the output is inhibited for approximately one second, then the output is ramped up to the preset level with the slow-start circuitry. See Chapter 3 for operating details and information for user customization of these features.
- **INTERNAL FAULT PROTECTION:** The SL Series continually monitors internal circuits critical to the proper operation of the power supply. In the event that one of these circuits does not function correctly, the fault detection circuit latches the appropriate fault on the front panel display and turns off the output and reverts the unit to the POWER DOWN mode.
- **INDICATOR LAMPS:** LINE POWER, HIGH VOLTAGE OFF AND HIGH VOLTAGE ON indicators.
- **OUTPUT CABLE:** All models are provided with a ten foot shielded high voltage output cable. The cables are designed with a plug arrangement so that they can be easily removed from the mating receptacle located on the rear of the chassis.

1.2.1 Remote Operating Features

- **REMOTE PROGRAMMING:** Allows remote adjustment of the output voltage and current via an external voltage source.
- **REMOTE MONITOR:** Allows remote monitoring of the output voltage and current.
- **REMOTE HIGH VOLTAGE CONTROL:** Allows remote control of HIGH VOLTAGE ON and HIGH VOLTAGE OFF. Signals are also provided for remote indication of HV ON or HV OFF status.

- **EXTERNAL INHIBIT:** A control signal that will inhibit the high voltage output is provided on the external interface. A logic low, ground, will inhibit the high voltage output and a logic high, open, will restore the high voltage output to the preset level.

NOTE: The External Inhibit circuit should NOT be used for protection against injury or for safety interlock. See External Interlock for this type of safety control.

- **EXTERNAL INTERLOCK:** Interlock connections are provided on the external interface on the rear of the chassis for connection to a safety switch. The unit will not operate unless the interlock circuit is closed. During high voltage operation, opening the interlock circuit will cause the High Voltage to shut off. This circuit should be used for safety interlock circuits.

1.2.2 System Status and Fault Diagnostic Display

“Dead Front” type indicators are provided to give the user complete indication of system operation and fault conditions. If a fault occurs, the power supply will revert to the POWER DOWN mode. This is indicated by both the HV ON and HV OFF lamps turning off. To reset, depress the HV OFF switch.

- **VOLTAGE (CONTROL):** Indicates the output voltage regulator circuit is maintaining voltage regulation.
- **CURRENT (CONTROL):** Indicates the output current regulator circuit is maintaining current regulation.
- **HV INHIBIT:** Indicates that the high voltage supply is being inhibited by either the EXTERNAL INHIBIT or internal protection circuitry.
- **INTLK CLSD:** Indicates the EXTERNAL INTERLOCK connections are in the closed position. This also indicates closure of internal power supply interlocks.

- **INTKL OPEN:** Indicates the EXTERNAL INTERLOCK connections are in the open position. This also indicates opening of internal power supply interlocks.
- **OVERVOLT:** Indicates the overvoltage protection circuitry has caused the power supply to turn off. Overvoltage protection is internally set to 110% of the rated output voltage.
- **OVERCURR:** Indicates the output current has exceeded the programmed current trip level when the AOL (Adjustable Overload Trip) or the OL (Overload Trip) options are installed.
- **ARC:** Indicates that an arc has occurred within the previous one second or that the ARC COUNT/TRIP has shutdown the power supply.
- **RGLT ERR:** Indicates a failure in the voltage, current or power regulation circuitry. This fault usually occurs when there is a lack of output power to maintain regulation.

The options available are listed in Table 1.1. See Section 5 for more information on these options along with operating and set-up instructions. With few exceptions, these options and modifications can be retrofitted to your power supply at the factory in a short time. For price and retrofit arrangements, contact the Spellman Sales Department.

1.3 Options

AOL	Adjustable Overload Trip (0-103%)
OL	Overload Trip (103%)
AT	Arc Trip
SS(x)	Non-Standard Slow Start
NSS	No Slow Start
IO	Instant ON
()	Specify 208Vac Three Phase or 220Vac Single Phase Input With Order.
DPM4	4 1/2 Digit \pm 1 Least Significant Digit Panel Mtr
PN	Reversible Polarity
LL (x)	Extra Length Output Cable in Feet
MS	Bipolar Master/Slave
SL	Slides
EFR	External Fault Relay
BFP	Blank Front Panel

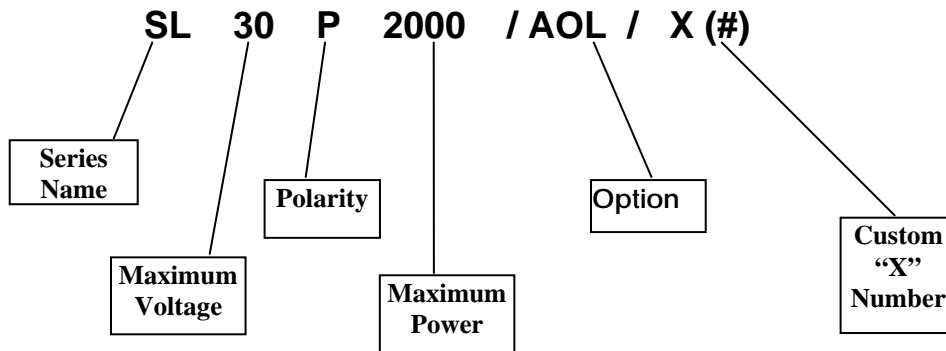
Table 1.1 SL Options

1.4 Interpreting the Model Number

The model number of the power supply describes its capabilities. After the series name is:

1. the maximum voltage (in KV).
2. the polarity of the unit: positive (P), negative (N) or reversible (PN).
3. the maximum output (in watts).
4. the option codes for all options that are included.

Custom units have an X number after the option codes.



Chapter 2

INSPECTION & INSTALLATION

Initial inspection and preliminary checkout procedures are recommended. For safe operation, please follow the step-by-step procedures described in Chapter 3, Operating Systems.

2.1 Initial Inspection

Inspect the package exterior for evidence of damage due to handling in transit. Notify the carrier and Spellman immediately if damage is evident. Do not destroy or remove any of the packing material used in a damaged shipment.

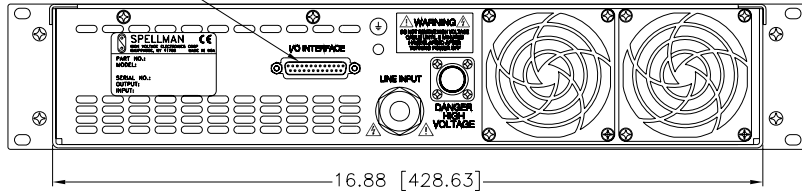
After unpacking, inspect the panel and chassis for visible damage.

Fill out and mail the Warranty Registration card accompanying the unit. Standard Spellman SL Series high voltage power supplies and components are covered by warranty. Custom and special order models (with an X suffix and the model number) are also covered by warranty.

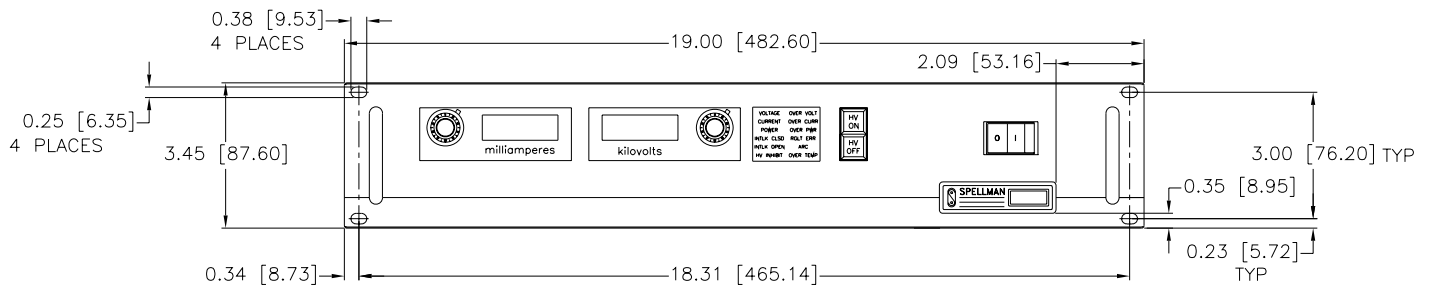
2.2 Mechanical Installation

Units in the SL Series have front panel holes for standard EIA rack mounting. The rack must allow rear access for cable connections. Units are fully enclosed and are suitable for bench or table top operation. Standard unit dimensions are shown in Figure 2.1. It is strongly recommended to support the chassis by guides or slides. Slides are available for ease of servicing (SL option).

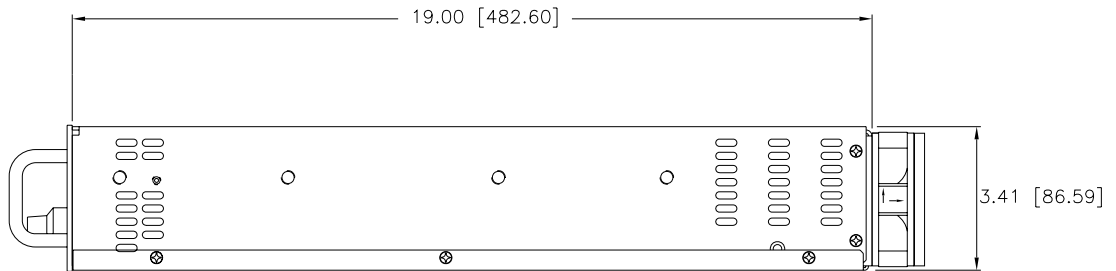
25 PIN D CONNECTOR



REAR PANEL



FRONT PANEL



SIDE VIEW

Figure 2.1- SL2KW Dimensions

Chapter 3

OPERATING INSTRUCTIONS

3.1 Operation

WARNING

THIS EQUIPMENT GENERATES DANGEROUS VOLTAGES THAT MAY BE FATAL.

PROPER GROUNDING OF ALL HIGH VOLTAGE EQUIPMENT IS ESSENTIAL.

WARNING

BEFORE CONNECTING THE POWER SUPPLY TO THE AC LINE, FOLLOW THIS STEP BY STEP PROCEDURE.

DO NOT CONNECT THE POWER SUPPLY TO THE AC LINE UNTIL STEP H IS REACHED.

Failure to follow these procedures may void the warranty.

- A) Insure that the Circuit Breaker is in the OFF position (0).
- B) Check the input voltage rating on the nameplate of the supply and make certain that this is the rating of the available power source. Spellman SL2KW Series units operate on 208Vac Three Phase (220Vac Single Phase if 220Vac Single Phase is ordered).
- C) **PROPER GROUNDING TECHNIQUES:** The chassis of high voltage power supplies must be grounded, preferably to a water system ground using copper pipe or other earth ground using the ground stud B1 at the rear of the unit. See Figure 3.1 for a typical operating set-up.

The return line from the load should be connected to the ground stud, on the rear of the power supply. Using a separate external ground at the load is not recommended.

- D) Attach the output cable to the load.

- E) Plug the high-voltage output cable provided with the unit into the rear of the supply and hand tighten the knurled collar.
- F) **OPTIONS NOTE:** See Section 5 for hook-up and operating instructions for the options on your unit. Custom models may also require set-up changes.
- G) For initial turn-on, rotate the KILOVOLT control fully counter-clockwise to the zero voltage position.
- H) The input power cable may now be connected to the AC power line.
- I) Switch the front panel circuit breaker to the ON position (1). (If the supply is to be turned off for an extensive period of time, the line cord should be disconnected). The unit is now in the HIGH VOLTAGE OFF mode. The HIGH VOLTAGE OFF light should be lit.
- J) Depress and hold the HIGH VOLTAGE OFF switch. The front panel meters will now read the preset value of the KILOVOLT control dial and the MILLIAMPERES control dial. To preset the desired level of current and voltage during operation, hold in the HIGH VOLTAGE OFF switch and rotate the appropriate control dial while noting its corresponding meter reading. Release the HIGH VOLTAGE OFF switch.

NOTE: No actual output is being produced at this stage.

- K) Depress the HIGH VOLTAGE ON switch. The light inside the switch should light up and the output will slow start to the preset level output voltage and/or output current.

NOTE: The SL2KW Series is equipped with a slow start circuit that ramps the output up to its maximum setting in approximately 6 seconds after the HIGH VOLTAGE ON switch is depressed.

- L) To terminate the generation of output power, depress the HIGH VOLTAGE OFF switch. In the HIGH VOLTAGE OFF mode the power supply's fault and interface circuits are still active.

M) To turn off the power supply, turn the circuit breaker to the off position (0).

NOTE: If a power supply fault, or system monitoring fault occurs, the power supply will revert to the POWER DOWN mode. In this mode the output power will be turned off. The HV OFF lamp will be off. To reset, depress the HV OFF switch.

WARNING

AFTER TURNOFF, DO NOT HANDLE THE LOAD UNTIL THE CAPACITANCE HAS BEEN DISCHARGED!

LOAD CAPACITANCE MAY BE DISCHARGED BY SHORTING TO GROUND.

WARNING

THE VOLTMETER ON THE POWER SUPPLY FRONT PANEL DOES NOT READ THE OUTPUT VOLTAGE WHEN THE POWER IS TURNED OFF, EVEN IF A CHARGE STILL EXISTS ON THE LOAD.

CAUTION

ALWAYS OPERATE THE UNIT WITH THE COVER ON.

A fan maintains safe operating temperature in the power supply by drawing air over the circuit components. The cover must be on in order to direct the air flow over the areas that need cooling. In operation, the unit must be placed so that the air intake and the fan exhaust are clear of obstructions that might impede the flow of air.

3.2 Standard Features

A note on remote interface circuitry and remote signal grounding. Whenever possible, electrical isolation should be provided when interfacing with any high voltage power supply. For power control signals such as EXTERNAL INTERLOCK, HIGH VOLTAGE OFF, AND HIGH VOLTAGE ON, isolated relay contacts should be used. For status signals and control signals such as HIGH VOLTAGE ON, HIGH VOLTAGE OFF, and EXTERNAL INHIBIT, etc., opto-isolation should be used. If possible, analog programming and monitoring signals should be isolated via analog isolation amplifiers. Spellman application engineers are available to assist in interface circuitry design. All interface cables should be properly shielded. All power supply signals should be

referenced to the power supplies signal ground on the rear external interface.

- **REMOTE PROGRAMMING:** Allows remote adjustment of the output voltage and current via an external voltage source. In local control (front panel control), jumpers are installed on the external interface J5 in the rear of the chassis between J5-10 and J5-11 for voltage control and between J5-8 and J5-9 for current control.

For remote programming, the jumpers are removed and a positive voltage source, from 0V to 10V, is applied to the appropriate terminals. Programming signals should be referenced to J5-1, signal ground. By adjusting the voltage source from 0V (zero output) to 10V (full rated output), the desired output can be selected. See Figure 3.2A on page 13 for the wiring diagram and specifications.

An alternate method of controlling the output remotely is by using external resistance, such as a potentiometer or a resistor network. For remote control the jumpers are removed and the desired register configuration installed. See Figure 3.2B for the wiring diagram.

- **REMOTE MONITOR:** Test points are made available at the 25 pin D connector on the rear of the chassis for monitoring the voltage and current output. The test points are always positive regardless of the output polarity where 0V to 10V equals 0 to 100% of the output $\pm 0.5\%$. Test points have an output impedance of 5K ohms. See Figure 3.3 for the test point designation.
- **REMOTE CONTROL:** Remote control of the HIGH VOLTAGE ON and HIGH VOLTAGE OFF can be accomplished via the rear panel interface. HIGH VOLTAGE OFF and HIGH VOLTAGE ON can be controlled by momentary normally closed and normally open contacts respectively. See Figure 3.4 on page 14 for the recommended interface.
- **EXTERNAL INHIBIT:** Allows the user to inhibit the power supply output without switching HIGH VOLTAGE OFF control. This circuit can be used to generate fast slewing output waveforms or control of high voltage generation as in Laser and Capacitor discharge applications. The maximum inhibit rate should not exceed 5Hz. Consult the factory for higher repetition rates or high pulse load applications. See Figure 3.5 for the recommended interface circuit.

WARNING

IT IS EXTREMELY DANGEROUS TO USE THIS INHIBIT CIRCUIT TO INHIBIT HIGH VOLTAGE GENERATION FOR THE PURPOSE OF SERVICING OR APPROACHING ANY AREA OR LOAD CONSIDERED UNSAFE DURING NORMAL USE.

- **EXTERNAL INTERLOCK:** Interlock connections are provided on the terminal block J5-3 and J5-4 on the rear of the chassis for connection to a safety switch. The unit will not operate unless the interlock circuit is closed. If the interlock is not being used, the jumper installed on the terminals before shipping must be in place. If the jumper is missing, or there is an opening between the interlock terminals, the unit's high voltage inverter will be disabled. During high voltage operation, revert to the HIGH VOLTAGE OFF mode. Subsequent closing of the interlock circuit will NOT return the unit to the HIGH VOLTAGE ON mode. This must be accomplished by depressing the HIGH VOLTAGE ON switch. See Figure 3.6 for the recommended interface circuit
- **ARC DETECT / ARC QUENCH / ARC COUNT:** The ARC DETECT circuit senses dynamic arcing or discharge conditions present at the output load. If an arc occurs, the output is inhibited for .5 seconds. After the .5 second period, the output is ramped up to the previous set level. This ramp is based on the

standard six second slow start feature. The ARC DETECT ramp circuit may be disabled by removing CR32 on the Control/Power Pwb. Caution should be observed if this feature is disabled. Discharge rates of greater than 1Hz may cause excessive power dissipation in the power supply's output limiting resistors.

The ARC COUNT feature will allow the user to program the ARC fault parameters. The ARC indicator on the front panel will illuminate for approximately one second after each arc has occurred. The power supply can be programmed to trip the POWER DOWN mode if an arc occurs.

The standard feature is programmed to trip the power supply if 8 arcs occur within a twenty second period. Details for programming the ARC COUNT feature are provided on the Control/Power Board schematic, sheet 3 of 5, at the end of this manual.

- **REMOTE HIGH VOLTAGE ON & REMOTE HIGH VOLTAGE OFF:** Signals are provided for remote monitoring of the HIGH VOLTAGE ON/OFF status. See Figure 3.7 for recommended interface.
- **REMOTE MODE INDICATORS:** Signals are provided for remote indication of the control mode status, voltage control, current control, and power control. See Figure 3.8 for the recommended interface.

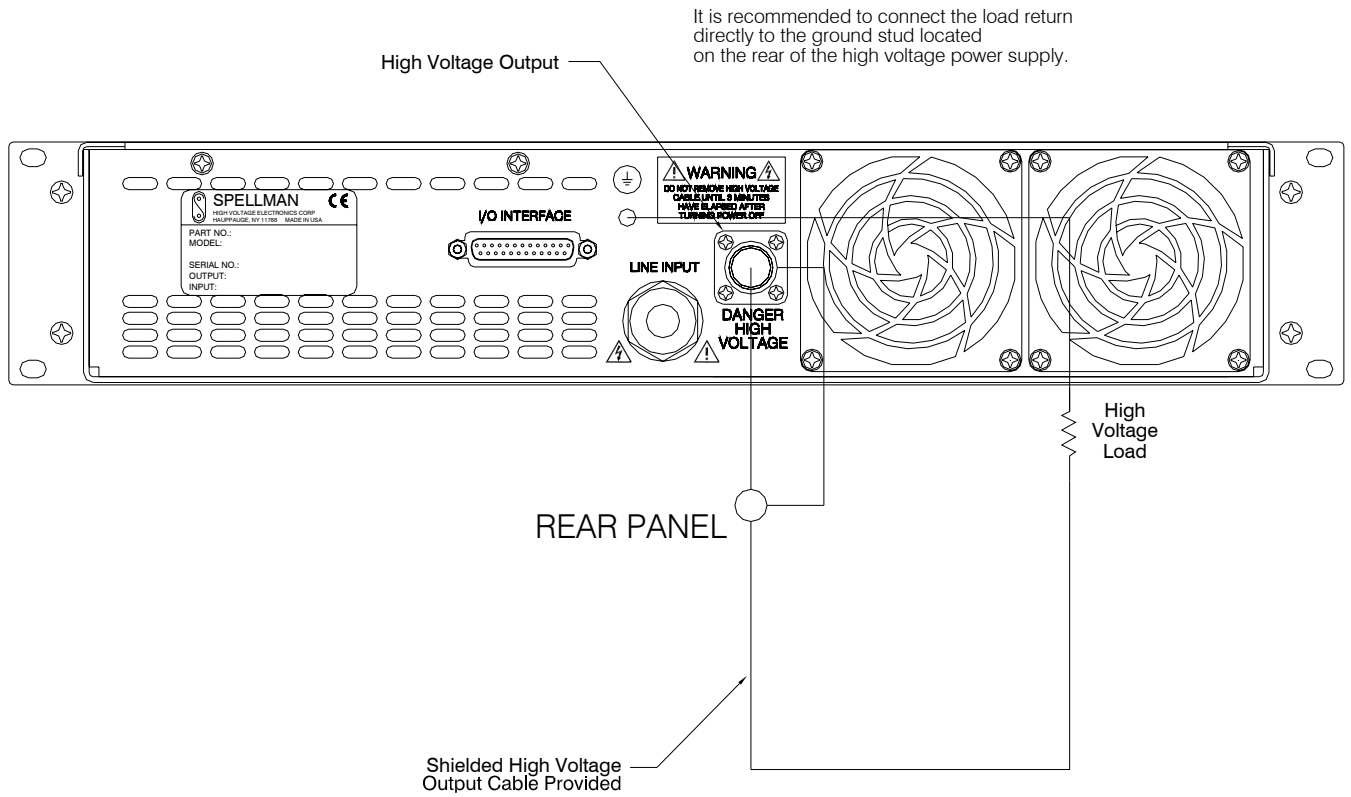


Figure 3.1- Typical Operating Setup

	J5	SIGNAL	SIGNAL PARAMETERS
	1	Power Supply Common	Signal Ground
	2	External Inhibit	Ground = Inhibit, Open = HV ON
	3	External Interlock	+15V at Open, <15mA at Closed
	4	External Interlock Return	Return For Interlock
	5	Current Monitor	0 to 10V = 0 to 100% Rated Output
	6	kV Test Point	0 to 10V = 0 to 100% Rated Output
	7	+10V Reference	+10.24V, 1mA Max
	8	Remote Current Program In	0 to 10V = 0 to 100% Rated Output
	9	Local Current Program Out	Front Panel Program Voltage
	10	Remote Voltage Program In	0 to 10V = 0 to 100% Rated Output
	11	Local Voltage Program Out	Front Panel Program Voltage
	12	EFR (Common)	Optional External Fault Relay
	13	EFR (Normally Open)	
	14	Local HV Off Out	+15V at Open, < 25mA at Closed. Connect to HV OFF For FP Operation
	15	HV OFF	
	16	Remote HV ON	+15V, 10mA Max = HV ON
	17	Remote HV OFF Indicator	0 = HV ON, +15V, 10mA Max = HV OFF
	18	Remote HV ON Indicator	0 = HV OFF, +15V, 10mA Max = HV ON
	19	Remote Voltage Mode	
	20	Remote Current Mode	Open Collector 50V Max, 10mA Max On = Active
	21	Remote ARC Sense (Optional)	
	22	Remote PS Fault	0 = Fault, +15V, 0.1 Ma Max = No Fault
	23	+15V Output	+15V, 100mA Max
	24	Power Supply Common	Signal Ground
	25	Shield Return	Chassis Ground

Table 3.1 - Rear Panel Interface 25 pin Mini D

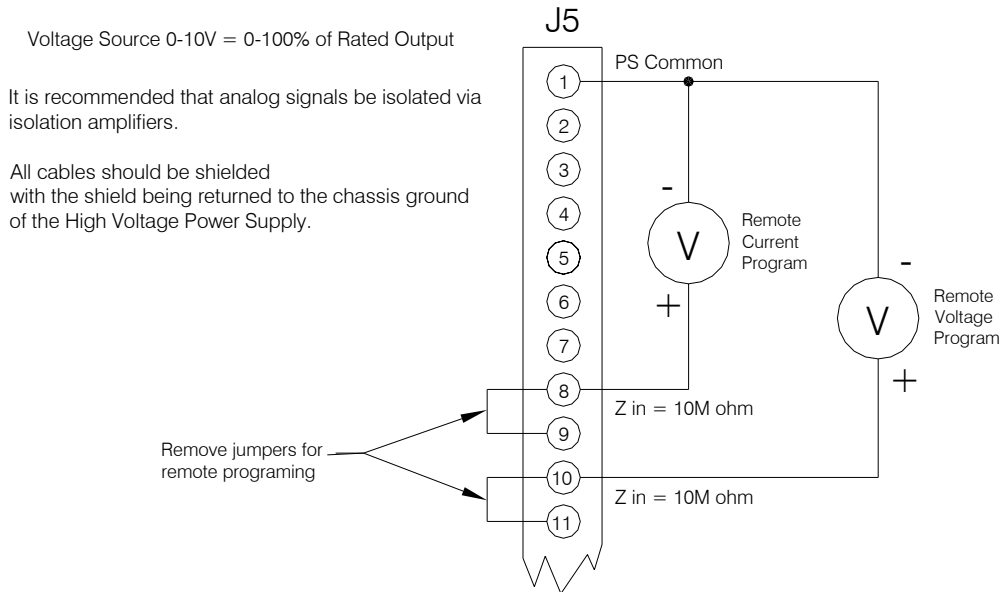


Figure 3.2A – Wiring Diagram for Remote Programming Via Voltage

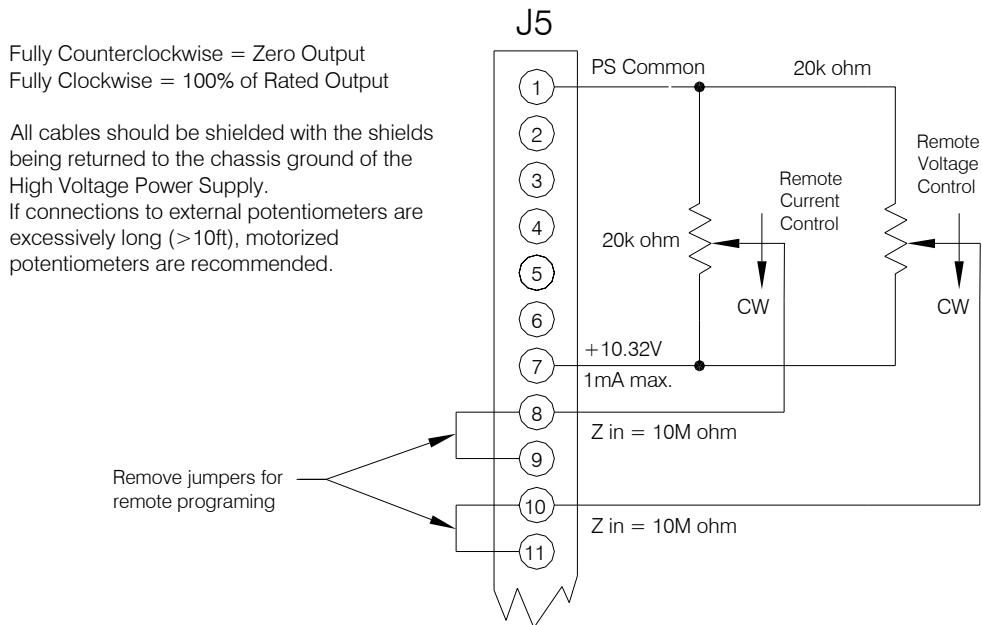


Figure 3.2B – Wiring Diagram for Remote Programming Via External

It is recommended that analog signals be isolated via isolation amplifiers.

All cables should be shielded with the shield being returned to the chassis ground of the high voltage power supply.

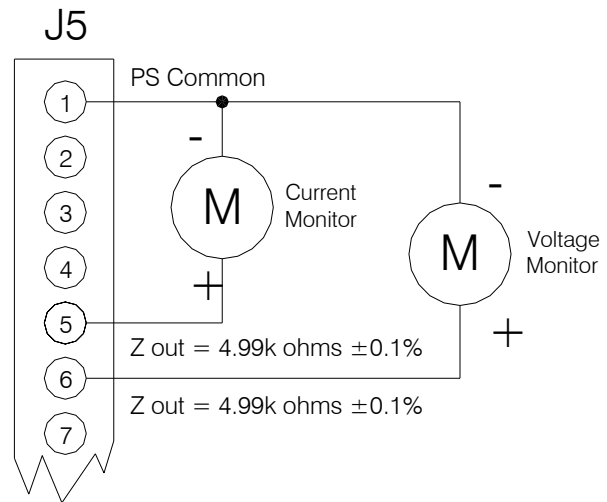


Figure 3.3 – Remote Monitor Test Point Designations

S1 must be closed to enable HIGH VOLTAGE.

Momentary closure of S2 will enable HIGH VOLTAGE ON.

Opening S1 will disable HIGH VOLTAGE ON and switch the unit to the HIGH VOLTAGE OFF mode.

It is recommended to use relay contacts for S1 and S2. Relays should be located as close as possible to the high voltage power supply. Coils should be driven from isolated sources. Signals are at 15Vdc, 25mA max., and are only to be used for contact closure.

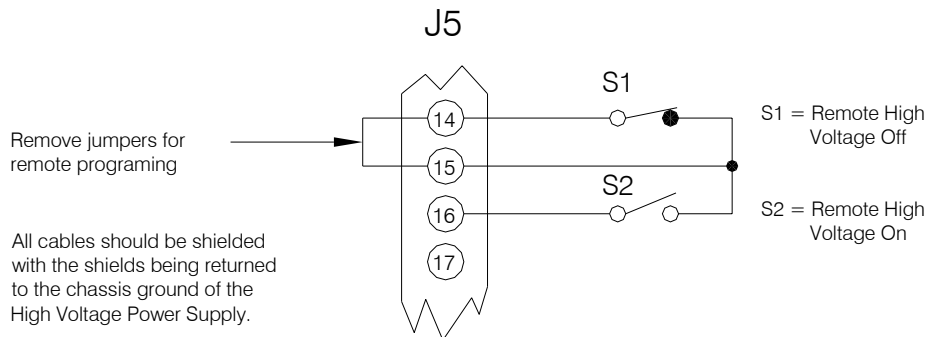


Figure 3.4 – Remote Control of High Voltage ON and High Voltage OFF Interface

The transistor should be located as close as possible to the power supply
 All cables should be shielded with the shields being returned to the chassis ground of the High Voltage Power Supply.

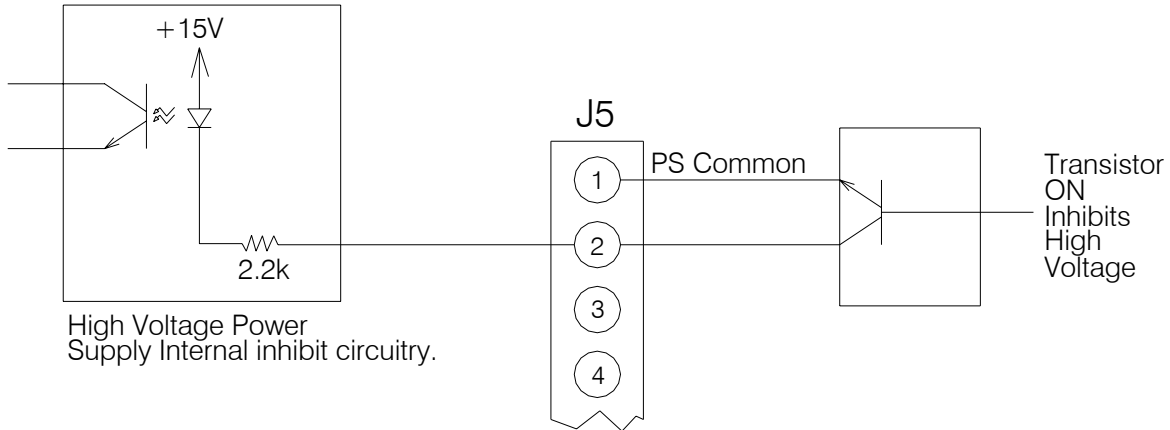
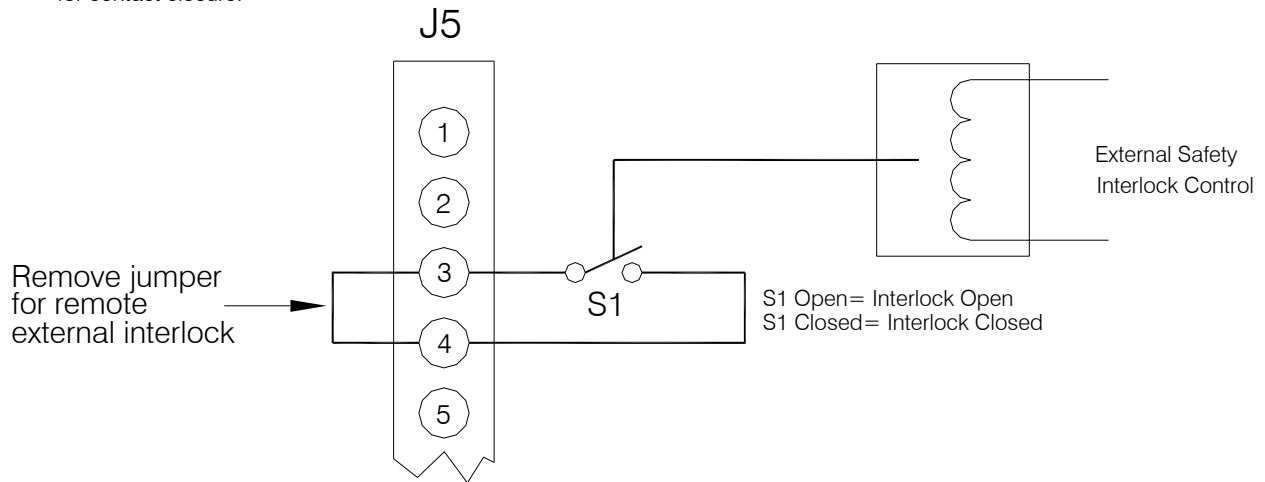


Figure 3.5 – External Inhibit Interface Circuit

Relay contacts are recommended for S1. The relay should be located as close as possible to the power supply.
 Signals are at 15Vdc, 25mA max and are only to be used for contact closure.



All cables should be shielded with the shields being returned to the chassis ground of the High Voltage Power Supply.

Figure 3.6 – External Interlock Interface

12Vdc lamps or relay coils may replace opto-couplers.
 Opto-couplers, lamps or relays should be located as close
 as possible to the high voltage power supply.
 All cables should be shielded with the shields being returned
 to the chassis ground of the High Voltage Power Supply.

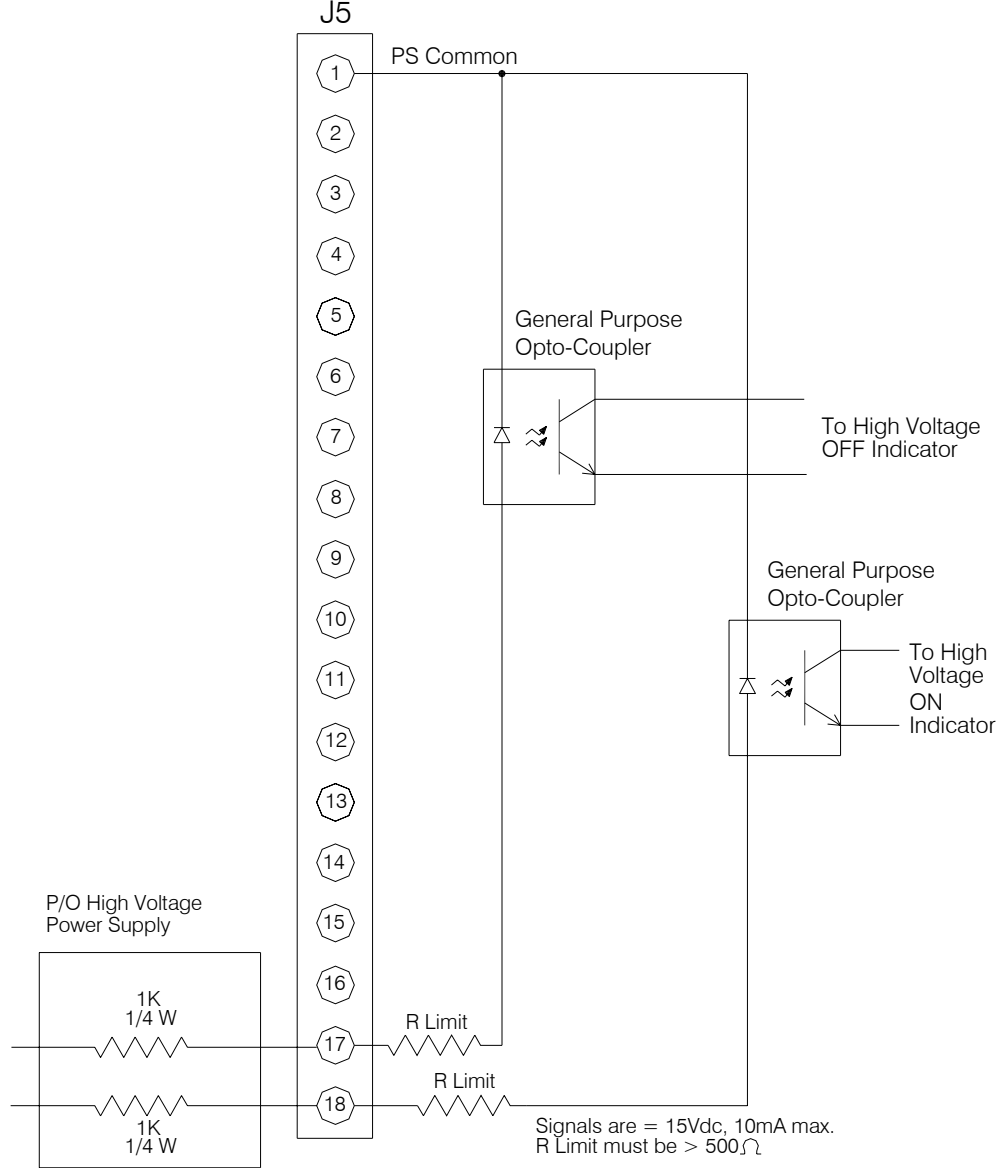


Figure 3.7 – Remote High Voltage ON and Remote High Voltage OFF Indicator

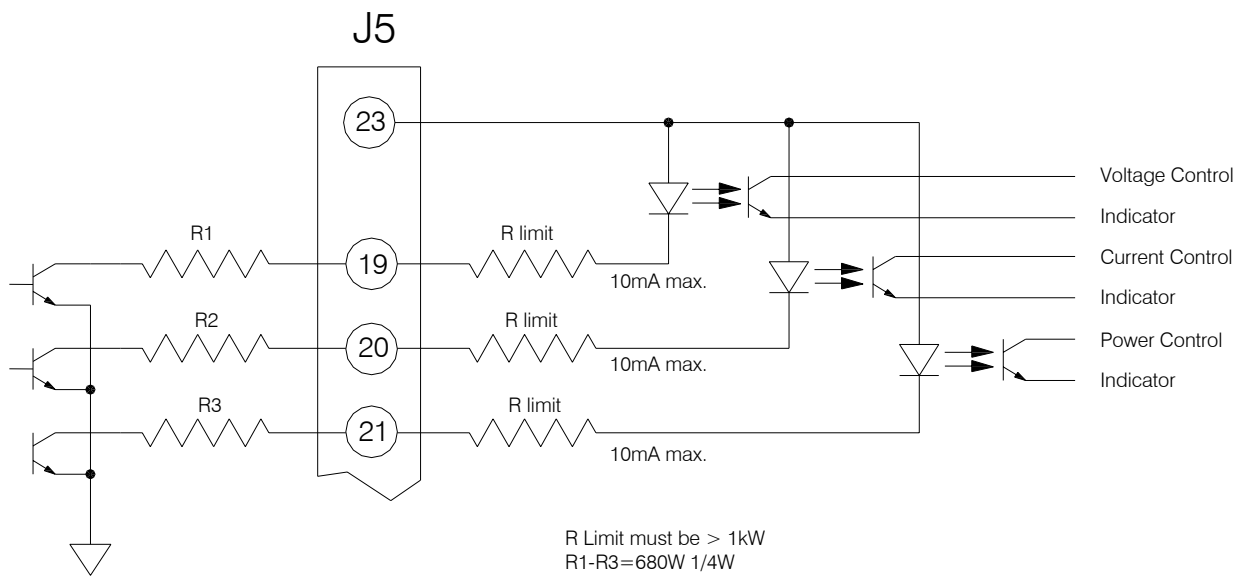


Figure 3.8 – Remote Mode Indicators Interface

Chapter 4

PRINCIPLES OF OPERATION

The SL2KW Series of high voltage power supplies utilizes sophisticated power conversion technology. A variety of analog, digital and power conversion techniques are used throughout. The intention of the Principles of Operation is to introduce the basic function blocks that comprise the SL power supply. For details on a specific circuit, consult Spellman's Engineering Department.

See Table 4.1 for a list of the main assemblies found in a typical SL power supply.

- Due to the many variations within the SL2KW Series, drawing numbers may differ from unit to unit.

The SL power supply is basically an AC to DC power converter. Within the power supply, conversions of AC to DC then to high frequency AC, then to high voltage DC take place. By reviewing further the sub-assemblies, a basic understanding of the process can be gained.

4.1 Chassis

The SL2KW is a compact, high efficiency, high voltage power supply. The power supply can supply up to 2000 watts of DC power. Output voltages of up to 50kV can be generated.

WARNING

The energy levels used and generated by the power supply can be lethal! Do not attempt to operate the power supply unless the user has a sufficient knowledge of the dangers and hazards of working with high voltage. Do not attempt to approach or touch any internal or external circuits or components that are connected or have been connected to the power supply. Be certain to discharge any stored energy that may be present before and after the power supply is used. Consult IEEE recommended practices for safety in high voltage testing #510-1983.

4.2 Line Rectification And Filtering

Basic single phase rectification provides the DC voltage for the high frequency inverter.

ASSEMBLY TITLE	ASSEMBLY DRAWING NO.	SCHEMATIC DRAWING NO.
	J5	J5
SL Chassis (2000W)	403920-003	
Control / Power PWB (2000W)	404581-001	440687-001
High Voltage Assy (2000W)	403931-TAB	440534-001
Front Panel PWB	403895-001	440525-001

Table 4.1-List of Main Assemblies

In general, the following variations can be ordered:

- 208Vac \pm 10%, 50 to 60Hz, three phase.
- 220Vac \pm 10%, 50 to 60Hz, single phase.

If the user is unsure of which input voltage option is supplied, check the serial tag on the rear of the power supply or consult Spellman's Sales Department.

Circuit protection is provided by a front panel circuit breaker. The circuit breaker is a fast acting magnetic trip type circuit breaker. The line input is connected directly to the line side of the circuit breaker whereas the load side is connected to the CONTROL/POWER PWB. The load side of the breaker is also connected to a step-down type line transformer. This transformer provides voltage for housekeeping and control circuit power.

WARNING

LINE VOLTAGE IS PRESENT WHENEVER THE POWER SUPPLY IS CONNECTED TO EXTERNAL LINE VOLTAGES. BE SURE TO DISCONNECT THE LINE CORD BEFORE OPENING THE UNIT. ALLOW 5 MINUTES FOR INTERNAL CAPACITANCE TO DISCHARGE BEFORE REMOVING ANY COVER.

When the circuit breaker is ON, voltage is applied to an isolated diode rectifier bridge, which contains the rectifier diodes used for line voltage rectification. The output of this bridge rectifier is connected to a capacitor filter. Capacitors are initially charged through resistive inrush limiters.

Approximately 3 seconds after the circuit breaker is turned on, a relay is energized to short the resistor limiters. This DC voltage is supplied to the high frequency inverter.

The DC rails are connected to the high frequency rail capacitors. These capacitors are high frequency, low loss

type, which provides the energy storage for the high frequency inverter.

4.3 Inverter

The inverter is a series resonant, series/parallel loaded topology. A proprietary control scheme is used for regulating the power generated from the inverter. The switching devices are IGBT's. These devices provide high frequency switching to control the resonant current flow. The typical resonant operating period is approximately 10 μ Seconds. The gate control for the switching devices is provided by the application circuitry located on the CONTROL/POWER PWB. The CONTROL/POWER PWB also provides circuitry for sensing shoot thru and overcurrent conditions in the inverter.

4.4 High Voltage Transformer

The output of the High Frequency Resonant Inverter is connected to the primary of the High Voltage Transformer. The High Voltage Transformer is a set up type. Typical secondary voltages are in the range of 1kV to 4.5kV depending upon the output voltage ratings.

4.5 High Voltage Assembly

The High Voltage Assembly will vary depending upon the model ordered. The circuitry typically consists of a full wave, full bridge, or full wave doubler for voltage outputs in the range of 1kV to 8kV. The higher voltage ranges utilize various parallel, series arrangements of a full wave voltage doubler.

Output filtering is typically provided by an R-C type filter. Voltage feedback for regulation and monitoring is provided by a high bandwidth resistive/capacitive divider. Current feedback for regulation and monitoring is provided by a sense resistor connected at the low voltage end of the High Voltage Rectifier/Multiplier Circuit.

4.6 Control/Power PWB

The majority of control circuits for power supply controls are located on the CONTROL/POWER PWB. +15VDC, -15VDC, and +10VDC is generated on the CONTROL/POWER PWB. High Voltage On/Off control is accomplished by K3, and its associated circuitry. Interlock control is provided by K4.

Voltage feedback from the high voltage divider is sent to the control board via a mass terminated ribbon cable. Gain adjustment is provided on the HV PWB. The KV feedback signal is sent to the front panel DVM and to the REAR PANEL 25 pin D connector for remote monitoring. K2 provides switching between feedback and program signal for the front panel DVM's. This allows the user to preset the desired output before energizing high voltage.

Program voltages are typically ramped up to set level by a slow start circuit.

An arc sense circuit provides sensing, quench and indicator of arc conditions. Consult the operation manual for a detailed description of the arc sense control.

Current feedback from the high voltage rectifier is sent to sense resistors located on the High Voltage Assembly. Calibrated feedback is then sent to the applicable circuitry on the Control/Power Board.

U12 circuit provide visual indication of the control mode, which is in operation. These signals are sent to the FRONT PANEL ASSEMBLY for front panel status indication.

The resonant control circuitry consists of a pulse width converter. U17 generates all pulse width control signals.

Power supply inhibit circuits are provided by U22 and K3. System Fault control and Indication is provided by U19, and associated circuitry. Diagnostic signals are latched and then sent to the FRONT PANEL ASSEMBLY for status indication.

4.7 Front Panel Assembly

Front Panel controls, meters and status indications are connected to the FRONT PANEL PWB. The FRONT PANEL PWB interfaces directly to the CONTROL/POWER PWB.

4.8 Options

Due to the many variations of models and options provided in the SL Series, details of actual circuits used may differ slightly from the above descriptions. Consult Spellman's Engineering Department for questions regarding the principles of operation for the SL Series.

Chapter 5

OPTIONS

The options available for this power supply are described in this section. Interface diagrams are shown where required. Options are specified by including the option code in the model number as described in Section 1.5.

5.1 Adjustable Overload Trip --AOL

The overload trip protection feature rapidly shuts down the high voltage output when the current exceeds the limit set by the current control dial on the front panel. A fast acting circuit inhibits the generation of high voltage and reverts the unit to POWER DOWN mode, illuminating the OVER CURRENT indicator. When adjustable overload trip is provided, it replaces the standard current regulation feature.

5.2 220Vac Single Phase Input--220

SL Series power supplies with the 220Vac input option will operate from an input voltage of 220Vac RMS $\pm 10\%$, 50 to 60Hz, single phase.

5.3 No Slow Start--NSS

The no slow start option causes the output voltage of the power supply to rise (within 50 msec) to the rated voltage upon depressing the HIGH VOLTAGE ON switch.

5.4 Non-Standard Slow Start--SS(x)

The non-standard slow start option allows the gradual rise time of the output voltage to be different from the standard of six seconds. To order the option place the time desired in seconds after the suffix letter, i.e. SS (10) denotes a 10 second rise time.

5.5 Extra Length Output Cable--LL(ft)

Standard output cable is 10 feet of shielded high voltage cable. Other lengths may be specified in multiples of 10 feet.

IMPORTANT

The power supply common must be connected to the chassis ground through a low impedance circuit. The power supply common is clamped to the chassis ground using a power zener diode. This diode is not intended to clamp under continuous operation. On higher current units the power dissipation within the zener diode can be excessive if allowed to clamp.

5.6 Arc Trip Option--AT

When this option is ordered, the Arc Count circuit is set so the unit trips to Standby after 1 count. One of the applications for this option is for sensing a material breakdown under an applied high voltage.

5.7 Reversible Polarity Option--PN

5.7.1 Models from 1 kV to 8kV

For units from 1 kV to 8kV, the polarity may be reversed in the field by following the procedures shown in Figure 5.1.

5.7.2 Models From 10Kv To 130Kv

When this option is ordered, a second multiplier is provided to permit the user to replace the existing multiplier with another of reverse polarity. See Figure 5.2 for a step by step procedure.

5.8 Instant On--IO

When the Instant On Option is ordered, the High Voltage is enabled as soon as line voltage is applied when the circuit breaker is in the ON position. (See Figure 5.3)

To enable Instant On, keep the jumper between J5-14 and J5-15 attached. Connect an additional jumper from J5-15 to J5-16 as shown in Figure 5.3.

CAUTION

The Power Supply will generate programmed High Voltage whenever the circuit breaker is in the ON position, and line voltage is applied.

5.9 Bipolar Master/Slave Option--MS

The Bipolar Master/Slave option allows two supplies of the same voltage rating but opposite polarities to function as a single tracking bipolar power supply. The positive supply is configured as the Master, the negative supply is configured as the Slave. This is accomplished by connecting the Voltage Test Point of the positive (Master) unit to the Voltage programming of the negative (Slave) unit. See Figure 5.4. The Master's voltage programming signal will provide control of both power supplies from zero to rated output voltage. The negative polarity will track the positive polarity within $\pm 1\%$ from 10% to full rated output. Performance specifications are governed by individual unit characteristics. The two units must be connected independently to their respective loads and ground.

5.10 External Fault Relay Option EFR

The external fault relay option provides a set of customer accessible relay contacts that are controlled by the fault status circuitry of the applicable SL Series power supply. A standard SL power supply will revert to the "power down" mode with a visual front panel indication if any of the following fault conditions occur:

- **Overvoltage:** Greater than 110% of maximum output voltage was produced by the power supply.

- **Overcurrent:** Greater than 104% of maximum output current was produced by the power supply or the AOL circuitry was activated.
- **Overtemperature:** Excessive temperature has been sensed within the chassis.
- **Regulation Error:** Lack of required output power to maintain regulation
- **Arc (Shutdown):** Arc sensing circuit has shut down the supply due to excessive arcing.

With the installation of the EFR option, if any of these faults occur, a relay will be activated to provide a remote indication that the power supply has reverted to the "power down" mode. The common, normally open and normally closed set of contacts are provided. Relay contacts are rated at 1A at 30Vdc or 0.5A at 48Vac.

Connections on the rear panel 25 pin D connector (J5) can be made as follows:

J5-12	Relay Common
J5-NA	Normally Closed
J5-13	Normally Open

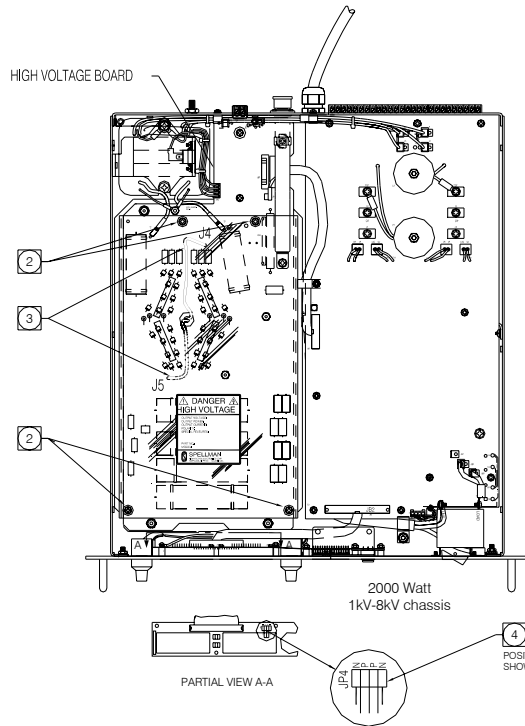
Resetting the front panel and EFR relay is accomplished by depressing the green front panel HV OFF push-button switch, which reverts the power supply back to the "standby" mode. Removal and reapplication of the AC line input voltage will also reset any fault.

The circuitry and components required for the EFR option are installed at the factory when this option is ordered.

5.11 Custom Designed Models-X#

Units built to customer specification are assigned an X number by the factory. If this unit is an X model, a specification control sheet is added at the end of the test of this instruction manual.

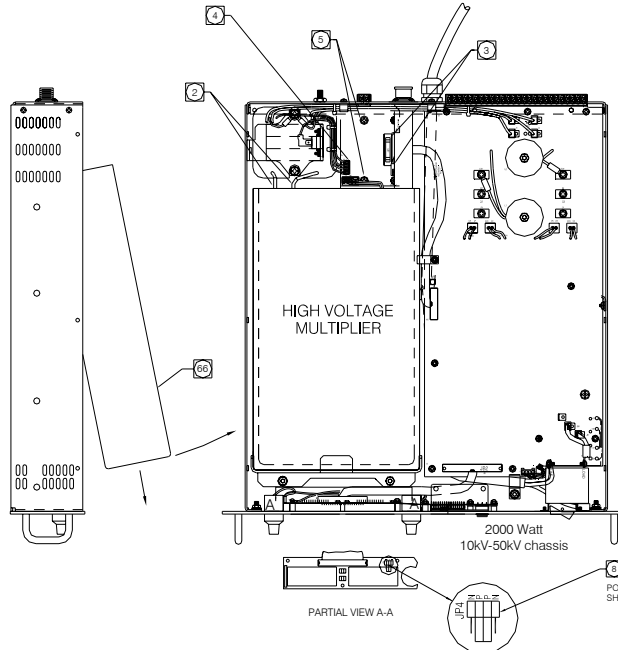
Spellman welcomes the opportunity to customize units to fit your requirements or to develop new products for your applications. Contact the Spellman Sales Department with your needs.



TURN UNIT OFF, UNPLUG LINE CORD FROM AC OUTLET AND WAIT FOR 5 MINUTES BEFORE PROCEEDING TO CHANGE THE HIGH VOLTAGE MULTIPLIER.

- 1 REMOVE COVER BY UNSCREWING AND REMOVING 12 SCREWS THAT MOUNT COVER TO CHASSIS AND FRONT PANEL.
- 2 REMOVE 4 SETS OF HARDWARE THAT HOLD THE LEXAN COVER TO THE HIGH VOLTAGE BOARD, AND REMOVE COVER.
- 3 SWAP BLACK AND WHITE WIRES BETWEEN J4 AND J5 AS FOLLOWS:
FOR POSITIVE POLARITY:
BLACK WIRE ON J4 AND WHITE WIRE ON J5.
FOR NEGATIVE POLARITY:
WHITE WIRE ON J4 AND BLACK WIRE ON J5.
- 4 CHANGE POSITION OF JP4 JUMPERS ON FRONT PANEL BOARD TO MATCH POLARITY OF UNIT, i.e. 2 JUMPERS MUST BE ON "N" POSITIONS FOR NEGATIVE UNITS AND ON "P" POSITIONS FOR POSITIVE UNITS.
- 5 REINSTALL LEXAN COVER AND RELATED HARDWARE. REINSTALL POWER SUPPLY'S COVER AND ALL HARDWARE BEFORE TURNING UNIT ON.

**Figure 5.1 – Polarity Reversal Procedures
2000W, 1kV to 8kV Chassis**



TURN UNIT OFF, UNPLUG LINE CORD FROM AC OUTLET AND WAIT FOR 5 MINUTES BEFORE PROCEEDING TO CHANGE THE HIGH VOLTAGE MULTIPLIER.

- 1 REMOVE COVER BY UNSCREWING AND REMOVING 12 SCREWS THAT MOUNT COVER TO CHASSIS AND FRONT PANEL.
- 2 UNPLUG HIGH VOLTAGE LEADS FROM ASSEMBLY.
- 3 UNPLUG CABLE FROM JB1 AND REMOVE CABLE SHIELD FROM FASTON TAB ON BOARD.
- 4 UNPLUG CONNECTOR FROM JB2.
- 5 REMOVE 2 SCREWS THAT HOLD THE POLYETHYLENE ENCLOSURE AND THE BOARD TO THE CHASSIS
- 6 CAREFULLY TILT UP AND SLIDE OUT MULTIPLIER.
- 7 INSTALL NEW MULTIPLIER BY FOLLOWING STEPS 6 THRU 2 IN REVERSE.
- 8 CHANGE POSITION OF JP4 JUMPERS ON FRONT PANEL BOARD TO MATCH POLARITY OF UNIT, i.e. 2 JUMPERS MUST BE ON "N" POSITIONS FOR NEGATIVE UNITS AND ON "P" POSITIONS FOR POSITIVE UNITS.
- 9 INSTALL COVER AND ALL HARDWARE BACK BEFORE TURNING UNIT ON.

**Figure 5.2 – Polarity Reversal Procedures
2000W, 10kV to 50kV Chassis**

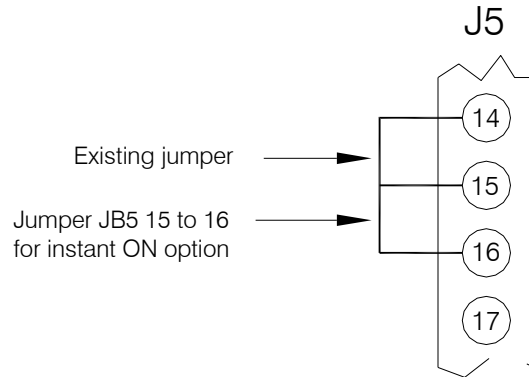
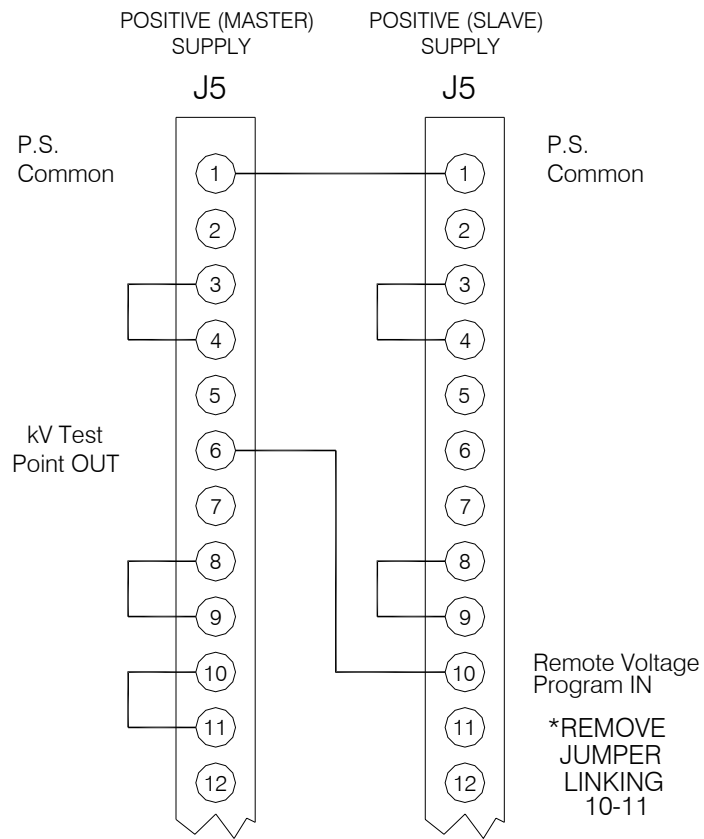


Figure 5.3 – Instant ON



INSTALLATION NOTE

Keep Interconnecting Wires as Short as possible
Use of Twisted Pair or Shielded/Coaxial wire is recommended.

Figure 5.4 – Bipolar / Slave Option

Chapter 6

MAINTENANCE

This section describes periodic servicing and performance testing procedures.

WARNING

THIS POWER SUPPLY GENERATES VOLTAGES THAT ARE DANGEROUS AND MAY BE FATAL . OBSERVE EXTREME CAUTION WHEN WORKING WITH HIGH VOLTAGE.

6.1 Periodic Servicing

Approximately once a year (more often in high dust environments), disconnect the power to the unit and remove the top cover. Use compressed air to blow dust out of the inside of the unit. Avoid touching or handling the high voltage assembly. Be sure that the fans are not obstructed and spins freely. The fan has sealed bearings and does not need lubrication. Be sure to replace the top cover before operating for proper cooling.

6.2 Performance Test

WARNING

HIGH VOLTAGE IS DANGEROUS.

ONLY QUALIFIED PERSONNEL SHOULD PERFORM THESE TESTS.

High voltage test procedures are described in Bulletin STP-783, Standard Test Procedures for High Voltage Power Supplies. Copies can be obtained from the Spellman Customer Service Department. Test equipment, including an oscilloscope, a high impedance voltmeter, and a high voltage divider such as the Spellman HVD-100 or HVD-200, is needed for performance tests. All test components must be rated for operating voltage.

6.3 High Voltage Dividers

High voltage dividers for precise measurements of output voltage with an accuracy up to 0.1% are available. An HVD-100 is used for voltages up to 100KV. An HVD-200 measures up to 200KV. The Spellman divider is designed for use with differential voltmeters or high impedance digital voltmeters. The high input impedance is ideal for measuring high voltage low current sources, which would be overloaded by traditional lower impedance dividers.

Chapter 7

REPLACEMENT PARTS

7.1 Replacement Parts

Contact the Spellman Customer Service Department for parts lists for specific models.

Parts and subassemblies for Spellman's high voltage power supplies are available. It is recommended that only qualified personnel perform the repairs. High voltage is dangerous; even minor mistakes in repairs can have serious consequences.

When requesting parts please give the model number and serial number of the power supply.

7.2 Correspondence And Ordering Spare Parts

Each power supply has an identification label on the rear of the chassis that bears its model and serial number.

When requesting engineering or applications information, please state the model and serial number of the power supply. If specific components or circuit sections are involved in the inquiry, it is helpful to indicate the component symbol number(s) shown on the applicable schematic diagram.

When ordering spare parts, please specify the part number, the component function and symbol from the schematic, and the model and serial number of the unit.

Chapter 8

FACTORY SERVICE

8.1 Warranty Repairs

During the Warranty period, Spellman will repair all units free of charge. The Warranty is void if the unit is worked on by other than Spellman personnel. See the Warranty in the rear of this manual for more information. Follow the return procedures described in Section 8.2. The customer shall pay for shipping to and from Spellman.

8.2 Factory Service Procedures

Spellman has a well-equipped factory repair department. If a unit is returned to the factory for calibration or repair, a detailed description of the specific problem should be attached.

For all units returned for repair, please obtain an authorization to ship from the Customer Service Department, either by phone or mail prior to shipping. When you call, please state the model and serial numbers, which are on the plate on the rear of the power supply, and the purchase order number for the repair. A Return Material Authorization Code Number (RMA Number) is needed for all returns. This RMA Number should be marked clearly on the outside of the shipping container. Packages received without an RMA Number will be returned to the customer. The Customer shall pay for shipping to and from Spellman.

A preliminary estimate for repairs will be given by phone by Customer Service. A purchase order for this amount is requested upon issuance of the RMA Number. A more detailed estimate will be made when the power supply is received at the Spellman Repair Center. In the event that repair work is extensive, Spellman will call to seek additional authorization from your company before completing the repairs.

8.3 Ordering Options and Modifications

Many of the options listed in Chapter 5 can be retrofitted into Spellman's power supplies by our factory. For prices and arrangements, contact the Spellman Sales Department.

8.4 Shipping Instructions

All power supplies returned to Spellman must be sent shipping prepaid. Pack the units carefully and securely in a suitable container, preferably in the original container, if available. The power supply should be surrounded by at least four inches of shock absorbing material. Please return all associated materials, i.e. high voltage output cables, interconnection cables, etc., so that we can examine and test the entire system.

All correspondence and phone calls should be directed to:

Spellman High Voltage Electronics Corp.
475 Wireless Boulevard
Hauppauge, New York 11788
TEL: (631) 630-3000 FAX: (631) 435-1620
E-Mail: sales@Spellmanhv.com

SPELLMAN HIGH VOLTAGE ELECTRONICS

WARRANTY

Spellman High Voltage Electronics ("**Spellman**") warrants that all power supplies it manufactures will be free from defects in materials and factory workmanship, and agrees to repair or replace, without charge, any power supply that under normal use, operating conditions and maintenance reveals during the warranty period a defect in materials or factory workmanship. The warranty period is twelve (12) months from the date of shipment of the power supply. With respect to standard SL power supplies (not customized) the warranty period is thirty-six (36) months from the date of shipment of the power supply.

This warranty does not apply to any power supply that has been:

- Disassembled, altered, tampered, repaired or worked on by persons unauthorized by **Spellman**;
- subjected to misuse, negligent handling, or accident not caused by the power supply;
- installed, connected, adjusted, or used other than in accordance with the original intended application and/or instructions furnished by **Spellman**.

THE FOREGOING WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

The buyer's sole remedy for a claimed breach of this warranty, and **Spellman's** sole liability is limited, at **Spellman's** discretion, to a refund of the purchase price or the repair or replacement of the power supply at **Spellman's** cost. The buyer will be responsible for shipping charges to and from **Spellman's** plant. The buyer will not be entitled to make claim for, or recover, any anticipatory profits, or incidental, special or consequential damages resulting from, or in any way relating to, an alleged breach of this warranty.

No modification, amendment, supplement, addition, or other variation of this warranty will be binding unless it is set forth in a written instrument signed by an authorized officer of **Spellman**.

Factory Service Procedures

For an authorization to ship contact **Spellman's** Customer Service Department. Please state the model and serial numbers, which are on the plate on the rear panel of the power supply and the reason for return. A Return Material Authorization Code Number (RMA number) is needed from **Spellman** for all returns. The RMA number should be marked clearly on the outside of the shipping container. Packages received without an RMA Number may delay return of the product. The buyer shall pay shipping costs to and from **Spellman**. Customer Service will provide the Standard Cost for out-of-warranty repairs. A purchase order for this amount is requested upon issuance of the RMA Number (in-warranty returns must also be accompanied by a "zero-value" purchase order). A more detailed estimate may be made when the power supply is received at **Spellman**. In the event that the cost of the actual repair exceeds the estimate, **Spellman** will contact the customer to authorize the repair.

Factory Service Warranty

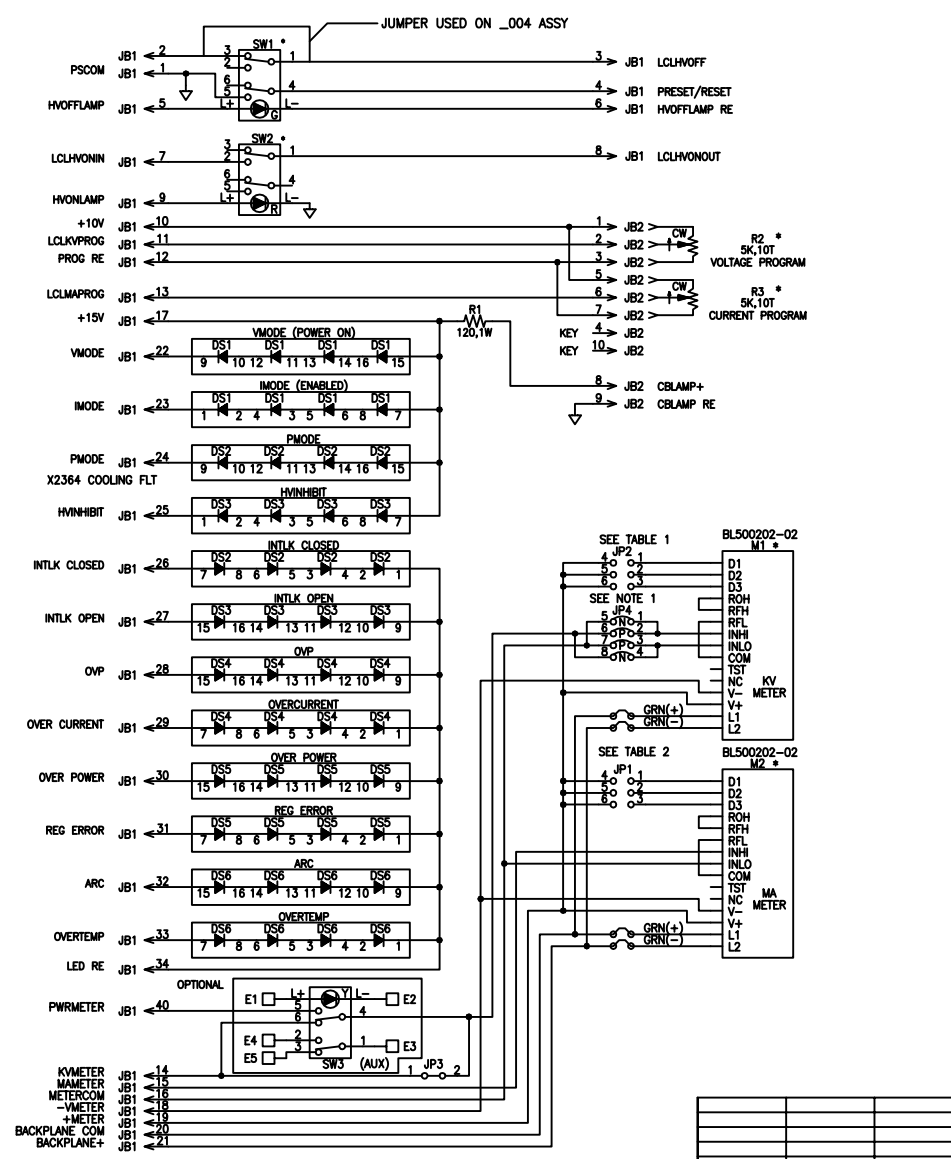
Spellman will warrant for three (3) months or balance of product warranty, whichever is longer, the repaired assembly/part/unit. If the same problem shall occur within this warranty period **Spellman** shall undertake all the work to rectify the problem with no charge and/or cost to the buyer. Should the cause of the problem be proven to have a source different from the one that has caused the previous problem and/or negligence of the buyer, **Spellman** will be entitled to be paid for the repair.

Spellman Worldwide Service Centers

For a complete listing of **Spellman's** Global Service facilities please go to:
<http://www.spellmanhv.com/customerservice/service.asp>

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REVISIONS					
LR	DESCRIPTION	DATE	DESIGN	APPROVED	
A	RELEASED PER EDR 3349	8/16/83	M.H.	C.S.	KKCTS
B	REVISED PER EDR 7718, A/W SILKSCREEN CHANGE	1/19/84	M.H.	C.S.	KKCTS
B1	REVISED PER EDR 7871	4/6/84	M.H.	C.S.	KKCTS
B2	REVISED PER EDR 8847	9/1/86	MY	AV	KKCTS
B3	REVISED PER EDR 10344	3/19/87	AP	CB	KKLBB
C	REVISED PER EDR 12525				



NOTES:

- FOR POSITIVE METER POLARITY JUMP JP4,2-6,3-7.
- FOR NEGATIVE METER POLARITY JUMP JP4,1-5,4-8.

*INDICATES NOT USED ON .004 ASSY

KV	JP2
>2	1-4
>2-200	2-5
>2	6-8
-	OPEN

MA	JP1
>2	1-4
>2-200	2-5
>2	6-8
>200	OPEN

JB1 SPARE
JB1 SPARE
JB1 SPARE
JB1 SPARE

KVMETER JB1
MA METER JB1
METER COM JB1
-VMETER JB1
+VMETER JB1
BACKPLANE COM JB1
BACKPLANE+ JB1

8 7 6 5 4 3 2 1

D

C

B

A

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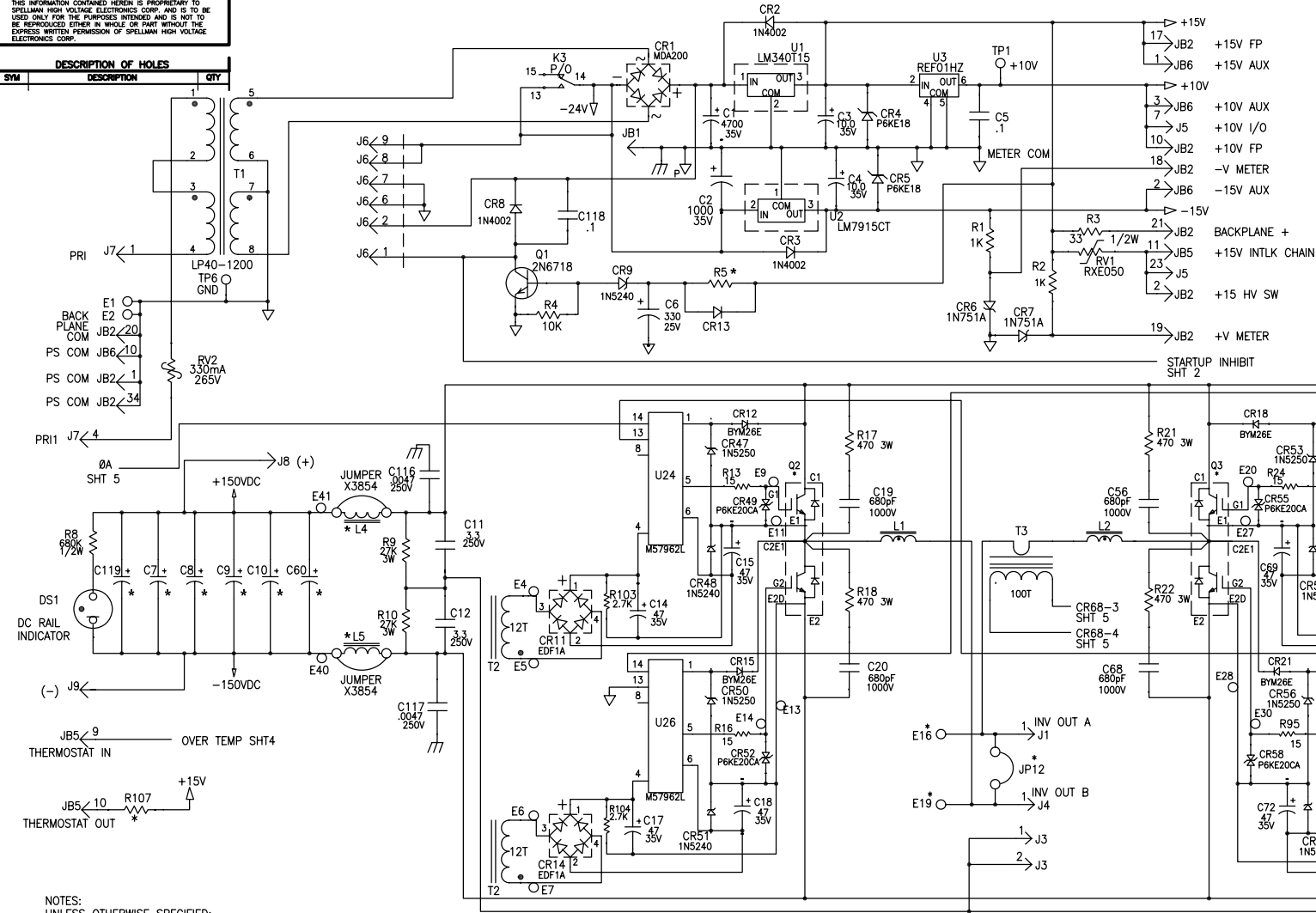
SYM	DESCRIPTION	QTY
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D

C

B

A



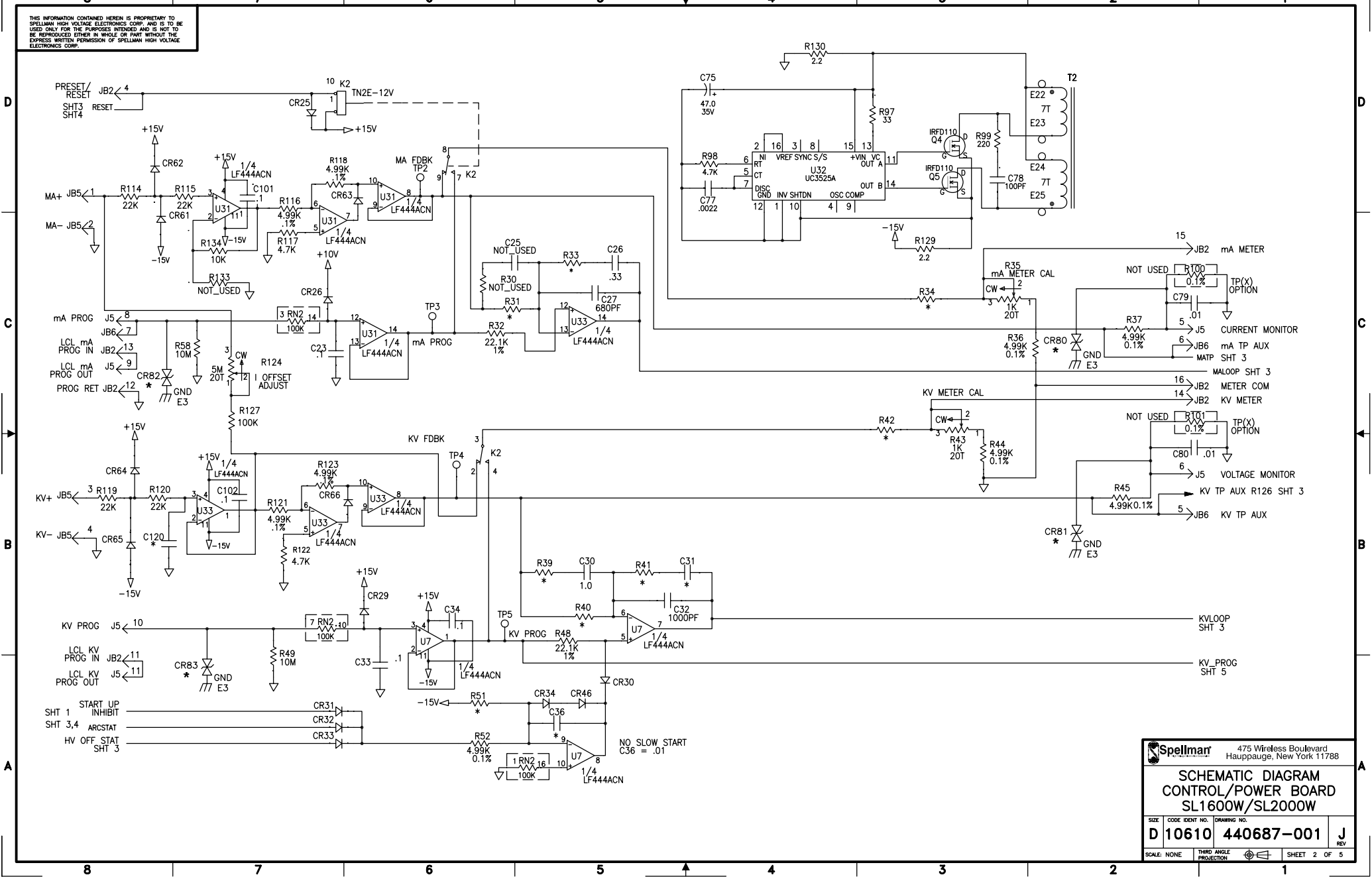
REVISIONS		APPROVED	
LTR	DESCRIPTION	DATE	DESIGNER
A	RELEASED PER ECN NO. 11206	5/18/98	J.P.
B	REVISED PER ECN NO. 11840	8/4/98	J.P.
B1	REVISED PER ECN NO. 12402	4/28/99	J.P.
B2	REVISED PER ECN NO. 12378	4/28/99	J.P.
B3	REVISED PER ECN NO. 12581	7/16/99	J.P.
B4	REVISED PER ECN NO. 12886	12/21/99	J.P.
C	REVISED PER ECN NO. 13299	6/26/00	J.P.
D	REVISED PER ECN NO. 13417	9/28/00	J.P.
D1	REVISED PER ECN NO. 14041	3/19/01	J.P.
D2	REVISED PER ECN NO. 15594	1/29/03	J.P.
E	REVISED PER ECN NO. 16241	10/3/03	J.P.
E1	REVISED PER ECN NO. 16676	3/26/04	J.P.
F	REVISED PER ECN NO. 17030	7/16/04	J.P.
G	REVISED PER ECN NO. 17197	10/1/04	J.P.
G1	REVISED PER ECN NO. 17513	1/24/05	J.P.
H	REVISED PER ECN NO. 17555	3/22/05	J.P.
H1	REVISED PER ECN NO. 17912	6/20/05	J.P.
H2	REVISED PER ECN NO. 18080	8/10/05	J.P.
H3	REVISED PER ECN NO. 20302	5/28/07	J.P.
H4	REVISED PER ECN NO. 20391	6/19/07	J.P.
H5	REVISED PER ECN NO. 20652	6/27/07	J.P.
J	REVISED PER ECN NO. 20795	10/2/07	J.P.

AUXILIARY CONNECTOR PINS
JB6-1 +15V
JB6-2 -15V
JB6-3 +10V
JB6-4 LOOP
JB6-5 kv TP
JB6-6 ma TP
JB6-7 mA PG
JB6-8 SPARE
JB6-9 SPARE
JB6-10 GND

- NOTES:
 1. RESISTORS ARE IN OHMS, 1/4W.
 1/8W RESISTORS ARE RN, 1%.
 1/10W RESISTORS ARE RN, 0.1%.
 2. ALL CAPACITORS WITH UNMARKED VOLTAGES ARE 50 VOLT MIN.
 3. ALL DIODES ARE FDH333.
 4. * INDICATES TABULATED COMPONENTS SEE TABLE 1 SHEET 5

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm]		APPROVALS		Spellmar 475 Wireless Boulevard Hauppauge, New York 11788	
TOLERANCES ARE:		BY	DATE	SHEET 1 OF 5	
DIMENSIONS		J.P.	4/6/98	SCHEMATIC DIAGRAM	
FORMALS		J.P.	5/18/98	CONTROL/POWER BOARD	
MATERIAL		J.P.	5/18/98	SL1600W/SL2000W	
FINISH		J.P.	5/28/98	SIZE	CODE IDENT NO. DRAWING NO.
		J.P.	5/28/98	D 10610	440687-001
DO NOT SCALE DRAWING		BREAK ALL SHARP EDGES & CORNERS		SCALE: NONE	THIRD ANGLE PROJECTION

THIS INFORMATION CONTAINED HEREIN IS PROPRIETARY TO SPELLMAN HIGH VOLTAGE ELECTRONICS CORP. AND IS TO BE USED ONLY FOR THE PURPOSES INTENDED AND IS NOT TO BE REPRODUCED EITHER IN WHOLE OR PART WITHOUT THE EXPRESS WRITTEN PERMISSION OF SPELLMAN HIGH VOLTAGE ELECTRONICS CORP.

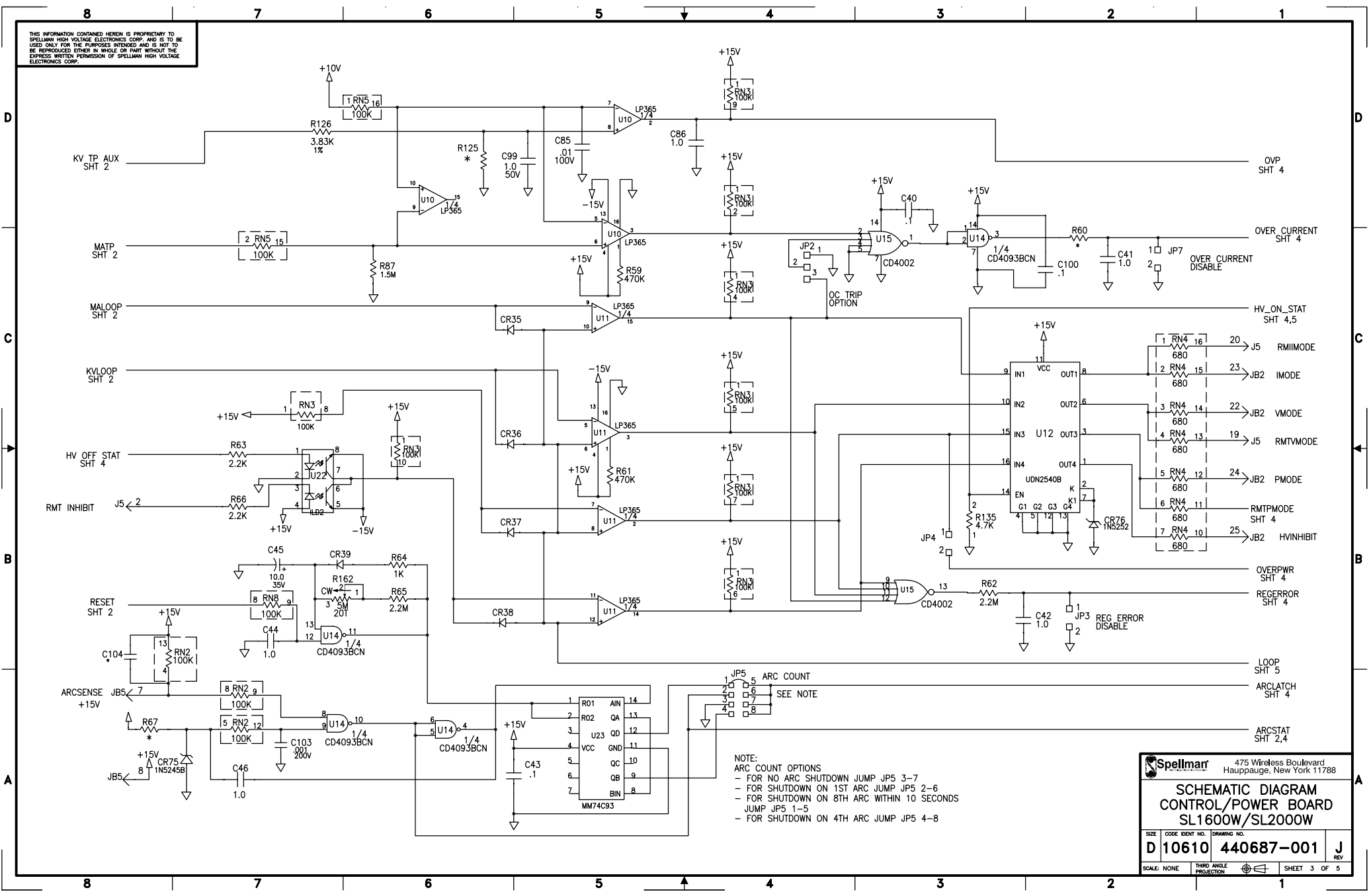


Spellmar 475 Wireless Boulevard
Hauppauge, New York 11788

**SCHMATIC DIAGRAM
CONTROL/POWER BOARD
SL1600W/SL2000W**

SIZE	CODE IDENT NO.	DRAWING NO.	J
D	10610	440687-001	J
SCALE: NONE	THIRD ANGLE PROJECTION	SHEET 2 OF 5	

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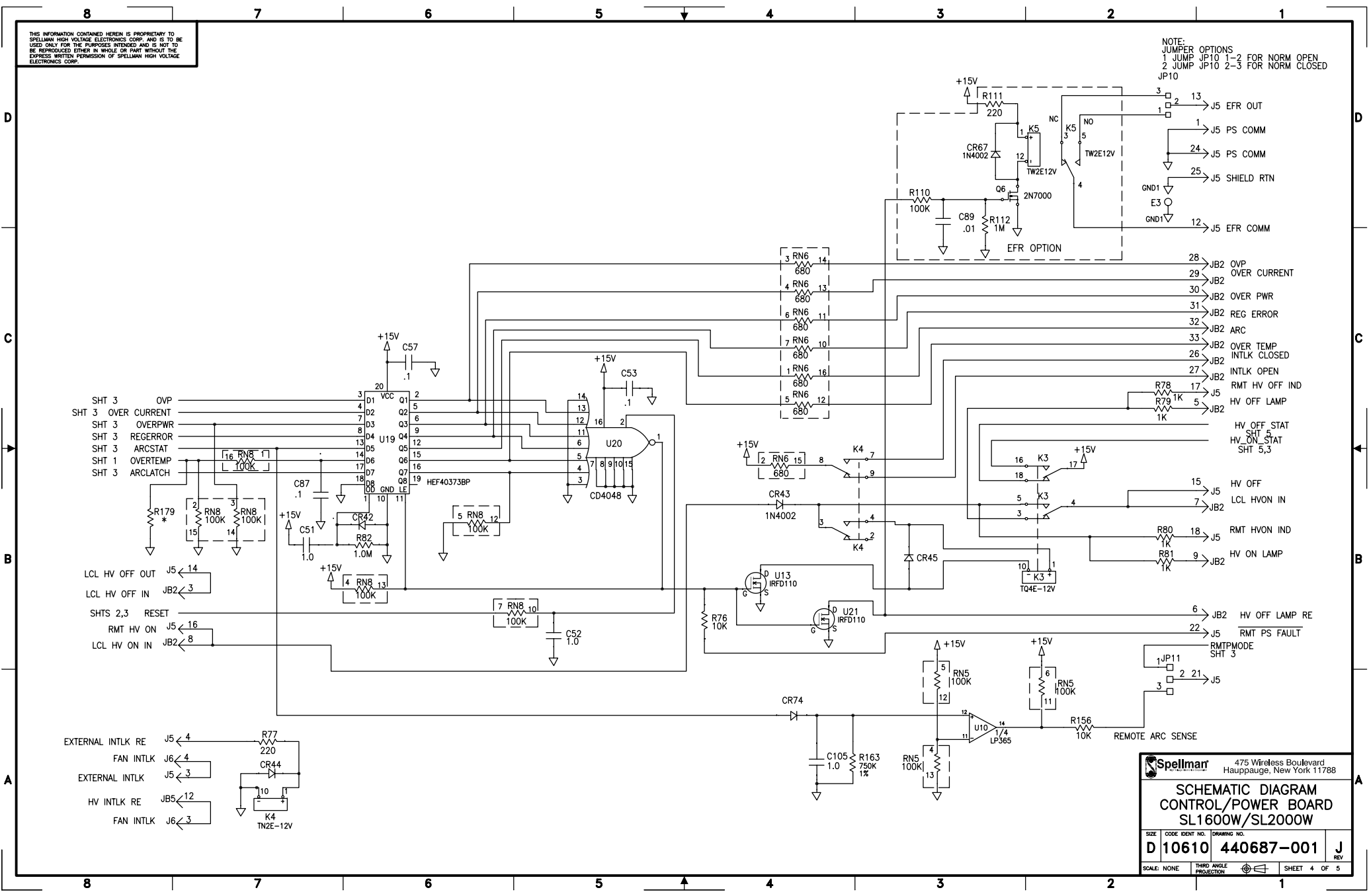


NOTE:
 ARC COUNT OPTIONS
 - FOR NO ARC SHUTDOWN JUMP JP5 3-7
 - FOR SHUTDOWN ON 1ST ARC JUMP JP5 2-6
 - FOR SHUTDOWN ON 8TH ARC WITHIN 10 SECONDS JUMP JP5 1-5
 - FOR SHUTDOWN ON 4TH ARC JUMP JP5 4-8

		475 Wireless Boulevard Hauppauge, New York 11788	
SCHMATIC DIAGRAM CONTROL/POWER BOARD SL1600W/SL2000W			
SIZE	CODE IDENT NO.	DRAWING NO.	
D	10610	440687-001	
SCALE: NONE	THIRD ANGLE PROJECTION	SHEET 3 OF 5 REV J	

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NOTE:
 JUMPER OPTIONS
 1 JUMP JP10 1-2 FOR NORM OPEN
 2 JUMP JP10 2-3 FOR NORM CLOSED
 JP10



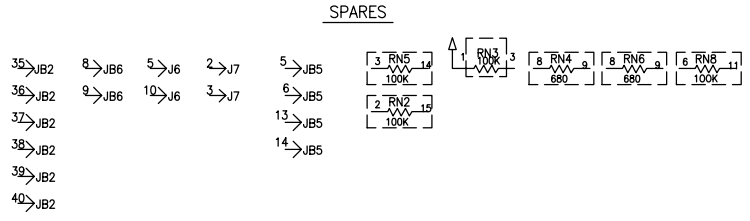
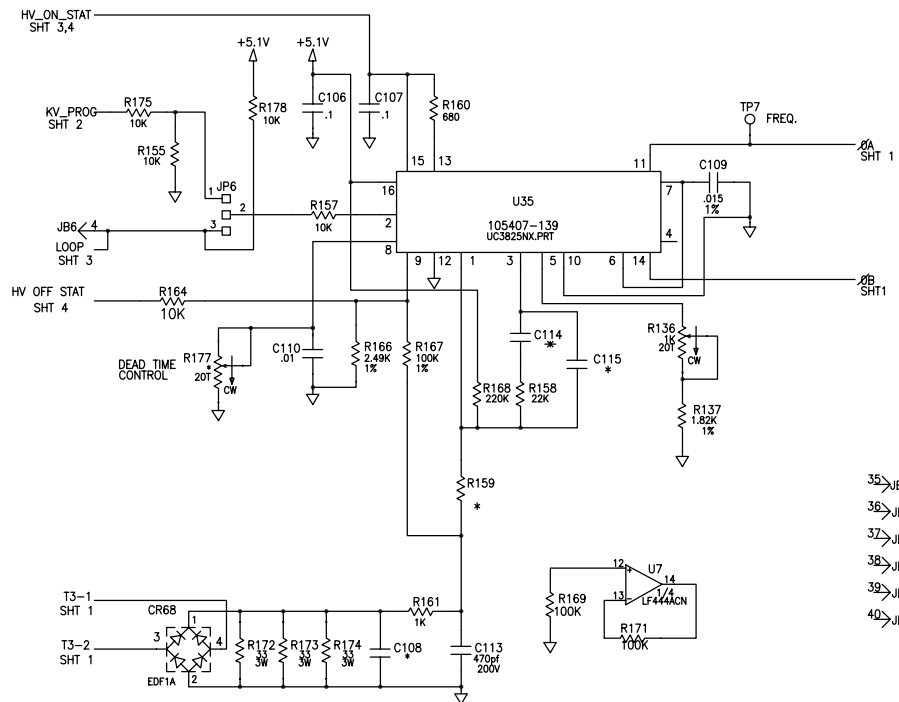
Spellman 475 Wireless Boulevard
 Hauppauge, New York 11788

**SCHEMATIC DIAGRAM
 CONTROL/POWER BOARD
 SL1600W/SL2000W**

SIZE: D 10610 CODE IDENT NO.: 440687-001 DRAWING NO.: J
 SCALE: NONE THIRD ANGLE PROJECTION SHEET 4 OF 5

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MODEL	ASSY NO.	C7	C8	C9	C10	C31	C36	C60	C104	C108	C114	C115	C119	C120	L4	L5	R5	R31	R33	R34	R39	R40	R41	R42	R51	R60	R67	R107	R125	R159	R177	R179	CR80-CR83	
X2491	404581-001	470UF,400V	470UF,400V	470UF,400V	470UF,400V	.015UF	1UF	470UF,400V	N/U	N/U	.047UF	470PF	470UF,400V	100PF	104028-035	104028-035	4.7K	22.1K	4.99K	137K	4.7K	22.1K	49.9K	105K	127K	2.2M	330K	10K	174K	100K	N/U	N/U	N/U	
X2492	404581-002	470UF,400V	470UF,400V	470UF,400V	470UF,400V	.01UF	1UF	470UF,400V	N/U	N/U	.01UF	470PF	470UF,400V	N/U	104028-035	104028-035	4.7K	100K	10K	49.9K	3.24K	100K	100K	28.4K	80.6K	2.2M	220K	10K	249K	47K	1M	N/U	N/U	N/U
X2896	404581-003	470UF,400V	470UF,400V	470UF,400V	470UF,400V	.015UF	.15UF	470UF,400V	N/U	N/U	.047UF	470PF	470UF,400V	100PF	104028-035	104028-035	4.7K	22.1K	4.99K	105K	4.7K	22.1K	49.9K	133K	392K	2.2M	332K	10K	174K	100K	N/U	N/U	N/U	
X2652	404581-004	470UF,400V	470UF,400V	470UF,400V	470UF,400V	.01UF	1UF	470UF,400V	N/U	N/U	.01UF	470PF	470UF,400V	N/U	104028-035	104028-035	4.7K	100K	10K	59K	5.23K	100K	100K	200K	90.9K	2.2M	220K	10K	249K	47K	1M	N/U	N/U	N/U
X2696	404581-005	470UF,400V	470UF,400V	470UF,400V	470UF,400V	.01UF	1UF	470UF,400V	N/U	N/U	.01UF	470PF	470UF,400V	N/U	104028-035	104028-035	4.7K	100K	10K	49.9K	5.23K	100K	100K	221K	127K	2.2M	220K	N/U	249K	47K	N/U	N/U	N/U	
X3500	404581-006	470UF,400V	470UF,400V	470UF,400V	470UF,400V	.015UF	1UF	470UF,400V	N/U	N/U	.047UF	470PF	470UF,400V	100PF	104028-035	104028-035	4.7K	22.1K	4.99K	137K	4.7K	22.1K	49.9K	105K	127K	4.7M	330K	10K	174K	100K	N/U	N/U	N/U	
X3854	404581-007	N/U	N/U	N/U	N/U	.01UF	1UF	N/U	N/U	N/U	.01UF	470PF	N/U	N/U	N/U	N/U	3.3K	100K	10K	49.9K	5.23K	100K	100K	187K	127K	2.2M	220K	N/U	249K	47K	N/U	10K	N/U	
X3852	404581-008	470UF,400V	470UF,400V	470UF,400V	470UF,400V	.01UF	1UF	470UF,400V	N/U	N/U	.01UF	.047UF	470UF,400V	N/U	104028-035	104028-035	4.7K	100K	10K	49.9K	5.23K	100K	100K	221K	127K	2.2M	100K	10K	249K	47K	N/U	N/U	IN	



Spellmar 475 Wireless Boulevard
Hauppauge, New York 11788

SCHMATIC DIAGRAM
CONTROL/POWER BOARD
SL1600W/SL200W

SIZE	CODE IDENT NO.	DRAWING NO.	J
D	10610	440687-001	REV

SCALE: NONE THIRD ANGLE PROJECTION SHEET 5 OF 5

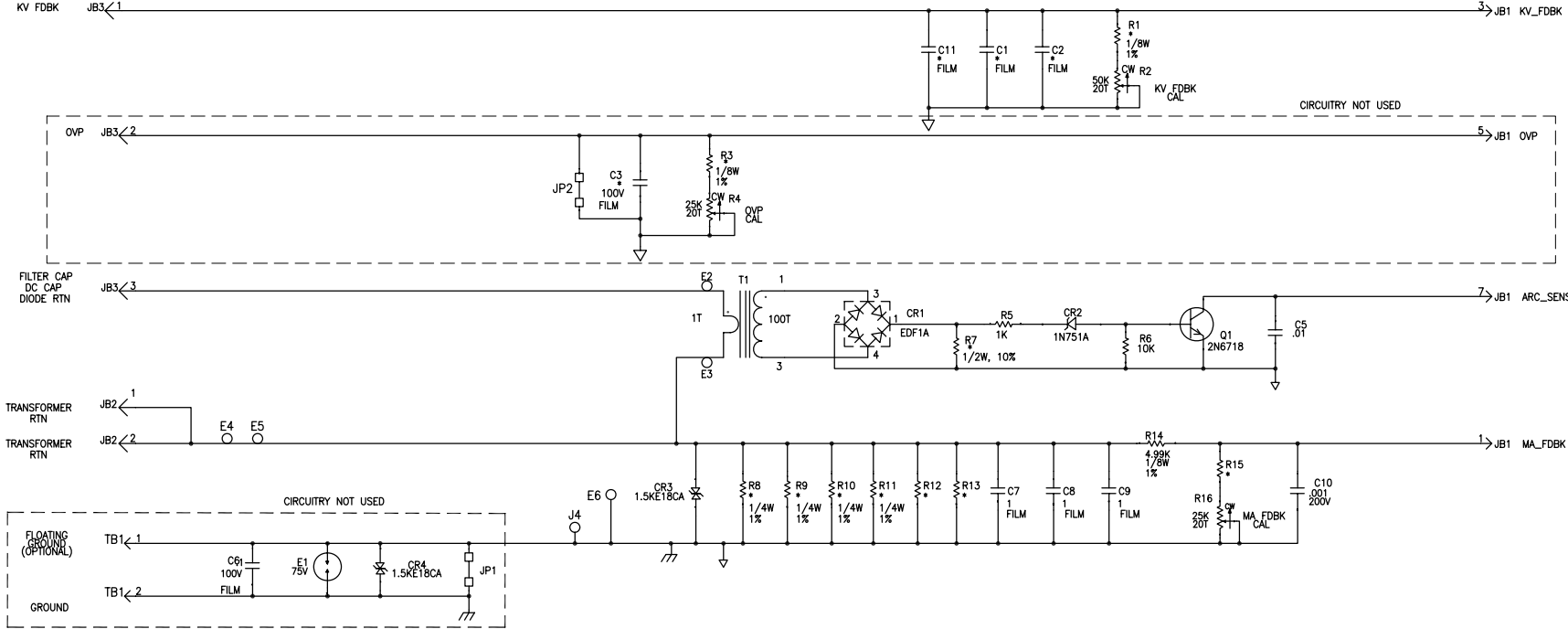
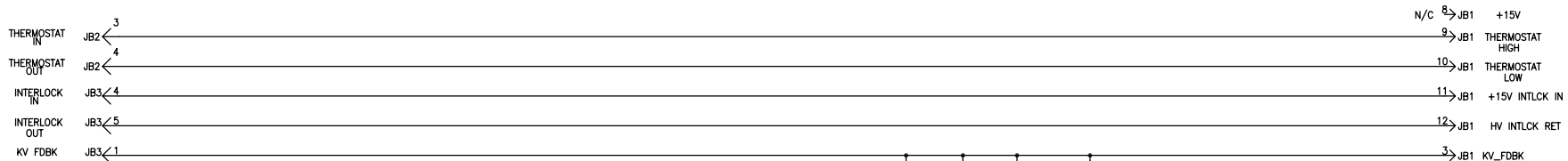
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DESCRIPTION OF HOLES
HOLE SIZES APPLY TO INSTALLATION SIZE OF INSULATOR, IF APPLICABLE

SYM	DESCRIPTION	QTY

TABLE 1													
X NO.	ASSY NO.	C1	C2	C11	R1	R7	R8	R9	R10	R11	R12	R13	R15
X2491	405315-001	.68	.068		232K	120	1.10K	1.10K	1.10K	1.10K			37.4K, 12W
X2896	405315-002	.68	.068		237K	150	221.3W	N/U	N/U	N/U			37.4K, 12W
X4058	405315-003	.22	.047	SEE NOTE 3	237K	680	3.48K, 12W	3.48K, 12W	3.24K, 12W	N/U	N/U		37.4K, 12W
X3824	405315-004	.47	.10		249K	390	4.87K, 12W	4.53K, 12W	N/U	N/U			37.4K, 12W
X3882	405315-005	.47	.22		221K	270	3.48K, 12W	3.48K, 12W	3.24K, 12W	N/U			37.4K, 12W
X3789	405315-006	.22	.047		115K	680	2.21K, 12W	2.70K, 12W	2.70K, 12W	N/U			37.4K, 12W
SL150	405315-007	.22	.047		237K	270	4.12K, 12W	4.12K, 12W	4.12K, 12W	N/U			49.9K, 12W

REVISIONS						APPROVED	
LTR	DESCRIPTION	DATE	DESIGN	PROJ	QUALITY	BY	REV
A	RELEASED PER ECN 12713	10/19/99	AK	AK	JCC	AK	01
A1	REVISED PER ECN NO. 15468	12/9/01	AK	AK	AK	AK	02
A2	REVISED PER ECN NO. 20082	4/9/02	AK	AK	AK	AK	03
A3	REVISED PER ECN NO. 20285	5/30/02	AK	AK	AK	AK	04
A4	REVISED PER ECN NO. 20912	10/30/02	AK	AK	AK	AK	05
A5	REVISED PER ECN NO. 22468	1/7/04	AK	AK	AK	AK	06
A6	REVISED PER ECN NO. 22622	2/20/04	AK	AK	AK	AK	07
A7	REVISED PER ECN NO. 22732	3/28/04	AK	AK	AK	AK	08



- NOTES: UNLESS OTHERWISE SPECIFIED:
- CAPACITORS ARE CERAMIC 100V, AND VALUES ARE IN MICROFARADS.
 - RESISTOR VALUES ARE IN OHMS AND ARE 1/4 WATT, 5%.
 - ADD C11 AT TEST, AS REQUIRED FOR RISE TIME AND ARC RECOVERY COMPLIANCE.

- SPARES
- 2→JB1
 - 4→JB1
 - 6→JB1
 - 13→JB1
 - 14→JB1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm] AND TOLERANCES ARE:

FORMAS	(mm)	ANGLES
AK ±.01	±.005	±.25°
300A-005	±.005	±.25°

MATERIAL FINISH

APPROVALS		
DRAWN	BY	DATE
AK	AK	9/30/99
CHECKED	N/A	N/A
MECH. DESIGN	A. Karpman	10/3/99
PROJ. ENG.	S. Karpman	10/20/99
Q.A.	K. Karpman	10/22/99
MFG. ENG.	S. Karpman	10/22/99

Spellmar 475 Wireless Boulevard
Hauppauge, New York 11788

SCHMATIC DIAGRAM
SL FEEDBACK PWB
X2491/X2896

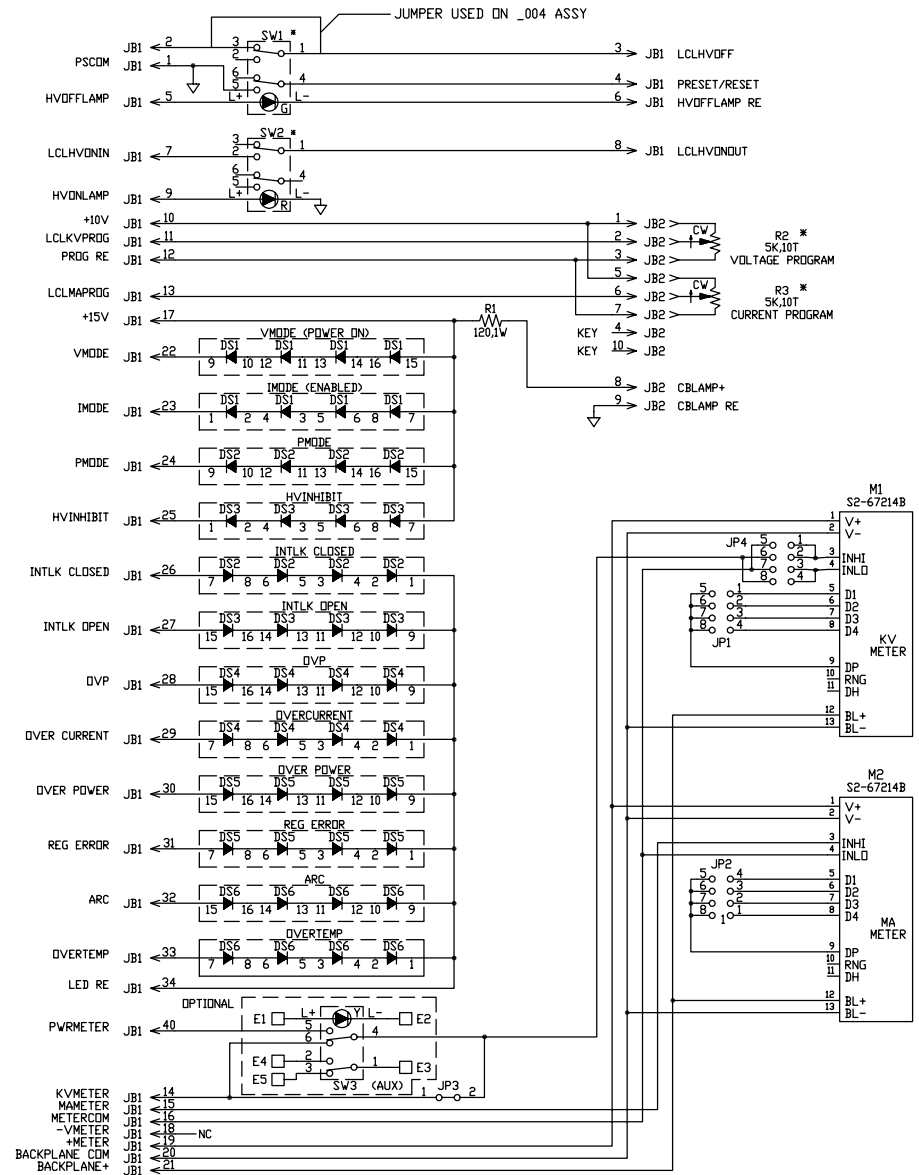
SIZE: **D 10610** CODE IDENT NO.: **440833-001** DRAWING NO.: **A7**

DO NOT SCALE DRAWING BREAK ALL SHARP EDGES & CORNERS SCALE: NONE THIRD ANGLE PROJECTION SHEET 1 OF 1

THIS INFORMATION CONTAINED HEREIN IS PROPRIETARY TO SPELLMAR HIGH VOLTAGE ELECTRONICS CORP. AND IS TO BE USED ONLY FOR THE PURPOSES INTENDED AND IS NOT TO BE REPRODUCED EITHER IN WHOLE OR PART WITHOUT THE EXPRESS WRITTEN PERMISSION OF SPELLMAR HIGH VOLTAGE ELECTRONICS CORP.

REVISIONS					APPROVED		
LTR	DESCRIPTION	DATE	DESIGN	TEST	QUALITY	ENG	FILE
A	RELEASED PER EDR 3534	6/30/94	J.R.	J.R.	J.R.	J.R.	J.R.
B	REVISED PER EGN 8477	1/16/95	J.R.	J.R.	J.R.	J.R.	J.R.
B1	REVISED PER EGN 10344	3/19/97	J.R.	J.R.	J.R.	J.R.	J.R.

D
C
B
A



- NOTES:
- FOR POSITIVE METER POLARITY
JUMP JP4,2-6,3-7.
FOR NEGATIVE METER POLARITY
JUMP JP4,1-5,4-8.
 - *INDICATES NOT USED ON _004 ASSY

KV	JP2
<2	1-5
>2-20	2-6
>20-200	3-7
>200	4-8

MA	JPI
<2	1-5
>2-20	2-6
>20-200	3-7
>200	4-8

- JBI 14 SPARE
- JBI 15 SPARE
- JBI 16 SPARE
- JBI 17 SPARE
- JBI 18 SPARE
- JBI 19 SPARE
- JBI 20 SPARE

- JBI 14 KVMETER
- JBI 15 MAMETER
- JBI 16 METERCDM
- JBI 17 -VMETER
- JBI 18 +METER
- JBI 19 BACKPLANE CDM
- JBI 20 BACKPLANE +

<small>UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .005 ± .002 ± .001</small>	APPROVALS BY DATE DRAWN J.R. 5/17/94 CHECKED J.R. 6/30/94 MECH DESIGN J.R. 6/30/94 PROJ. ENG. J.R. 6/30/94 QA J.R. 5/27/94 MFG. ENG. J.R. 5/27/94		Spellmar 475 Wireless Boulevard Hauppauge, New York 11788 SCHEMATIC DIAGRAM FRONT PANEL ASSEMBLY SL SERIES (4.5 DIGIT) SIZE CODE IDENT NO. DRAWING NO. D 10610 440588-001 B1 REV
	FINISH		
	PART NO. 440588-001 NEXT ASSY 404159-001 USED DN SL		
	APPLICATION		

DO NOT SCALE DRAWING

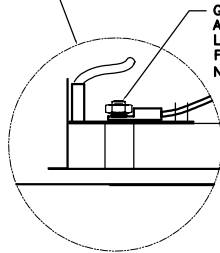
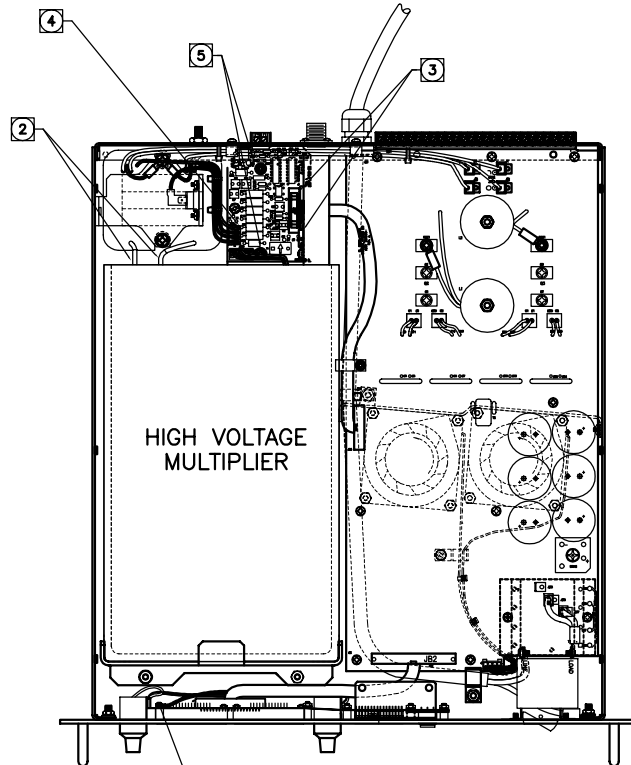
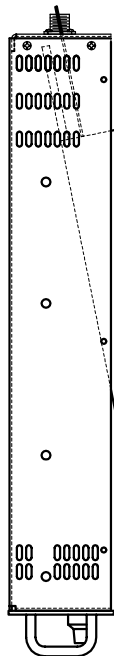
BREAK ALL SHARP EDGES & CORNERS

SCALE: NONE FILE# SHEET 1 OF 1

THIS INFORMATION CONTAINED HEREIN IS PROPRIETARY TO SPELLMAN HIGH VOLTAGE ELECTRONICS CORP. AND IS TO BE USED ONLY FOR THE PURPOSES INTENDED AND IS NOT TO BE REPRODUCED EITHER IN WHOLE OR PART WITHOUT THE EXPRESS WRITTEN PERMISSION OF SPELLMAN HIGH VOLTAGE ELECTRONICS CORP.

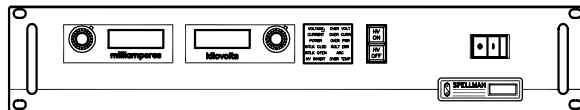
DESCRIPTION OF HOLES		
SYM	DESCRIPTION	QTY

REVISIONS					APPROVED		
LTR	DESCRIPTION	DATE	DESIGN	ENG	QUALITY	REV	BY
A	RELEASED PER EDR 3827	3/1/95	J.M.V.	J.P.	J.K.	J.J.	J.J.
A1	REVISED PER ECN 8829, GRAPGICS UPDATE						



GROUND WIRE WITH LUG AND ASSOCIATED HARDWARE LOCATED ON FAR SIDE. FOR CLARITY NEAR SIDE HARDWARE REMOVED

- TURN UNIT OFF, UNPLUG LINE CORD FROM AC OUTLET AND WAIT FOR 5 MINUTES BEFORE PROCEEDING TO CHANGE THE HIGH VOLTAGE MULTIPLIER.
- 1 REMOVE COVER BY UNSCREWING AND REMOVING 12 SCREWS THAT MOUNT COVER TO CHASSIS AND FRONT PANEL.
 - 2 UNPLUG HIGH VOLTAGE LEADS FROM ASSEMBLY.
 - 3 UNPLUG CABLE FROM JB1 AND REMOVE CABLE SHIELD FROM FASTON TAB ON BOARD.
 - 4 UNPLUG CONNECTOR FROM JB2 AND REMOVE CABLE FROM FASTON TAB ON BOARD.
 - 5 REMOVE 2 SCREWS THAT HOLD THE POLYETHYLENE ENCLOSURE AND THE BOARD TO THE CHASSIS
 - 6 CAREFULLY TILT UP AND SLIDE OUT MULTIPLIER.
 - 7 INSTALL NEW MULTIPLIER BY FOLLOWING STEPS 6 THRU 2 IN REVERSE.
 - 8 INSTALL COVER AND ALL HARDWARE BACK BEFORE TURNING UNIT ON.



404266-001		SL1200
PART NO.	NEXT ASSY	USED ON
	APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
±	± .002	±
	± .005	

APPROVALS		
	BY	DATE
DRAWN	J.L. SHER	11/23/94
CHECKED	J.P.	N/A
MECH. DESIGN	J.L. SHER	11/23/94
PROL. ENG.	J.P.	3/17/95
G.A.	J.K.	3/25/95
MFG. ENG.	J.J.	3/22/95

SPELLMAN HIGH VOLTAGE ELECTRONICS CORPORATION
7 FARMHOLD AVENUE, PLAINFIELD, NEW JERSEY 07060

PROCEDURE, MULTIPLIER REPLACEMENT SL600-1200W, 10-70 KV

SIZE	CODE IDENT NO.	DRAWING NO.	REV
D	10610	404266-001	A1

SCALE: 1/2 FILE# 404\266001A1 SHEET 1 OF 1

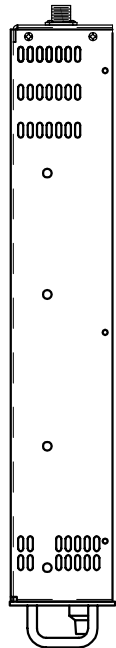
DO NOT SCALE DRAWING

BREAK ALL SHARP EDGES & CORNERS

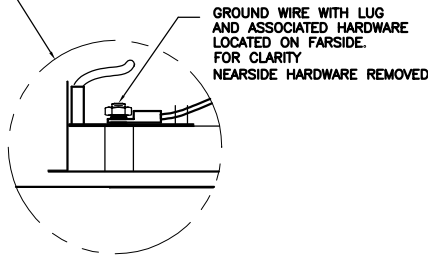
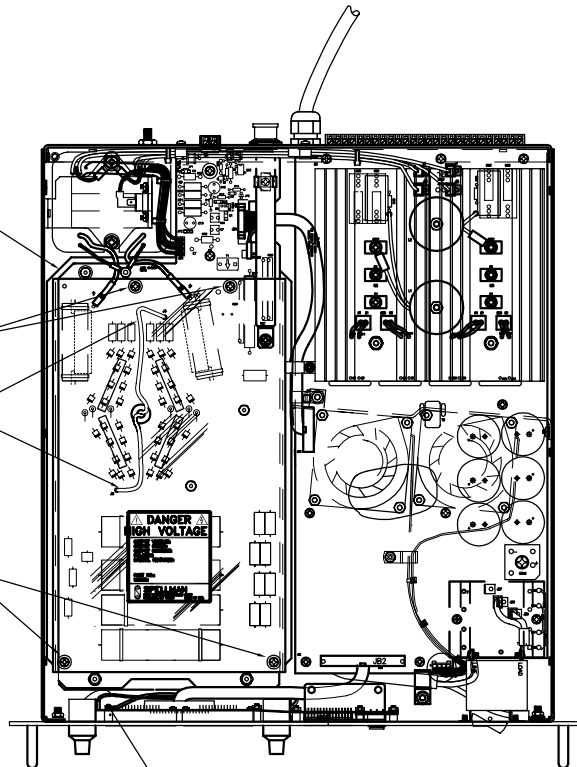
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DESCRIPTION OF HOLES		
SYM	DESCRIPTION	QTY

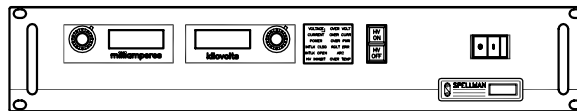
REVISIONS				APPROVED		
LTR	DESCRIPTION	DATE	DESIGN	INSP	QUALITY	REV
A	RELEASED PER EDR 3827	3/16/95	J.W.	J.P.	J.K.	J.J.
A1	REVISED PER ECN 8829, GRAPHICS UPDATE					



HIGH VOLTAGE BOARD



- TURN UNIT OFF. UNPLUG LINE CORD FROM AC OUTLET AND WAIT FOR 5 MINUTES BEFORE PROCEEDING TO CHANGE THE HIGH VOLTAGE MULTIPLIER.
- REMOVE COVER BY UNSCREWING AND REMOVING 11 SCREWS THAT MOUNT COVER TO CHASSIS AND FRONT PANEL.
 - REMOVE 4 SETS OF HARDWARE THAT HOLD THE LEXAN COVER TO THE HIGH VOLTAGE BOARD, AND REMOVE COVER.
 - SWAP BLACK AND WHITE WIRES BETWEEN J4 AND J5 AS FOLLOWS:
FOR POSITIVE POLARITY:
BLACK WIRE ON J4 AND WHITE WIRE ON J5.
FOR NEGATIVE POLARITY:
WHITE WIRE ON J4 AND BLACK WIRE ON J5.
 - REINSTALL LEXAN COVER AND RELATED HARDWARE. REINSTALL POWER SUPPLY'S COVER AND ALL HARDWARE BEFORE TURNING UNIT ON.



404266-003	SL
PART NO.	NEXT ASSY
USED ON	APPLICATION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
±	XXX.01	±
	.XXX	.005

APPROVALS		
	BY	DATE
DRAWN	J.L. SHER	3/7/95
CHECKED	J.P.	N/A
MECH. DESIGN	J.L. SHER	3/7/95
PROJ. ENG.	J.P.	3/17/95
G.A.	J.K.	3/25/95
MFG. ENG.	J.J.	3/22/95

7 FARMCHLD AVENUE, PLAINVIEW, NEW YORK 11803		
PROCEDURE, MULTIPLIER REPLACEMENT SL600-1200W, 1-8 KV		
SIZE	CODE IDENT NO.	DRAWING NO.
D	10610	404266-003
		A1
SCALE: 1/2	FILE# 404266003A1	SHEET 1 OF 1